Permanent Magnet Updates

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PMQ with saturated iron pole



^{2006.12.19 3}rd ATF2 project meeting

First prototype (fixed field)



Prototype PMQ

Measurement at SLAC



Adjustable Permanent Magnet Quadrupole

pole material



strong position

rotation

The PMQ is composed of an inner ring and four outer rings (Double Ring Structure). Only the outer rings are rotated in order to change the integrated gradient. The fixed inner ring suppresses any errors caused by rotation of outer rings.

MS-1 endplates

permanent magnet

Permanent Magnet (NEOMAX38AH)

1cm pieces of MS-1





Prototype Magnet



Bore radius	1cm
Inner ring radii	In 1cm out 3cm
Outer ring radii	In 3.3cm out 5cm
Outer ring section length	1cm, 2cm, 4cm, 8cm
Physical length	23cm
Pole material	Permendur
Magnet material (inner ring)	NEOMAX38AH
Magnet material (outer ring)	NEOMAX44H
Integrated gradient(strongest	24.2T
Integrated gradient (weakest)	3.47T
Int. gradient step size	1.4T







PMQ assembling







Magnetic Center Movement





Magnetic Center moves by tens of micron when the strength was changed.





Integrated strength is reduced by Solenoid field because PMQ has pole (vanadium permendur). Back coil and/or some shield is needed.

Demagnetization by Radiation

Energy deposit

	GLD	SiD	SiD(by Takashi)	<u>neutro</u> n
BeamCAL	_17mW	13mW	29mW	
QD0	94mW	97mW	′147mW	10 ⁵ [n/cm ² s]
SD0	11mW	11mW	/ 11mW	
QF1	16mW	18mW	15mW	
SF1	0.4mW	0.3mW	/ 1mW	

very preliminary results by T.Abe (university of Tokyo), in private communication

Demagnetization by 14MeV neutron

Magnet	Demag. ratio [/1x10 ¹³ n/cm ²]	iHc [Oe]
47	10.2%	
44H	1.8%	16
39SH	0.7%	21
32EH	0.3%	30

T. Kawakubo, et al., The 14th Symposium on Accelerator Science and Technology, Tsukuba, Japan, November 2003, pp. 208-210, in Japanese,

http://conference.kek.jp/sast03it/WebPDF/1P027.pdf

Continuous 1mo.(2.6Ms) operation may cause about 0.01[%] of (reversible?) demagnetization on NEOMAX 32EH.



Recent Modification

Demonstrate a higher field gradient by reducing the bore size from ø20mm down to ø15mm.



Temperature compensation of the inner ring; 1 mm (left) and 1.6 mm (right) MS-1 trapezoidal plates are seen in a 2cm space between magnets.

Longitudinal Distribution

Vertical component By measured by a Group3 Tesla meter.

dz = 2mm, $z = 0 \sim 380mm$

 $dx, dy = \pm 2mm$







Almost flat: Gmax ~190T/m Gmin ~ 29T/m





Gradient is high at ON region. Magnet gaps of the inner ring affects the distribution.



Magnetic field centroid

Cases of

only 8cm (entrance) ON or only 4cm(exit) ON

shows the maximum and minimum.



Centroid location as a function of SWL









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Side by Side Quad

D for incoming F for outgoing

Strength can be reduced by opening the

gap.







PMO (octupole)

Two-piece configuration to dismount.

Summary

- Almost done with the first adjustable model.
- Baseline changed to 14 mrad...
- Fabricate third model
 may be tested in ATF2
- Side by Side usable?
- Octupole for halo folding?

