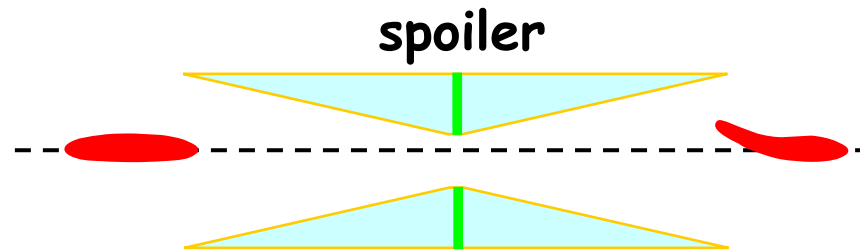


# ILC Collimator Design



Nigel Watson (Birmingham)

LAL, 16-May-2006

- Aims
- Status
  - T-480 beam test
  - Damage studies
- Plans

# People

- “Spoiler Wakefield and Mechanical Design” task
- Details on project web: <http://hepunx.rl.ac.uk/swmd/>
  
- Birmingham: N. Watson
- CCLRC: C. Beard, G. Ellwood, J. Greenhalgh, J. O'Dell, L. Fernandez
- CERN: F. Zimmermann, G. Rumolo, D. Schulte
- [DESY: I. Zagorodnov]
- Lancaster: D. Burton, N. Shales, J. Smith, A. Sopczak, R. Tucker
- Manchester: R. Barlow, A. Bungau, G. Kurevlev, R. Jones, A. Mercer
- TEMF, Darmstadt: M. Kärkkäinen, W. Müller, T. Weiland
  
- For ESA tests, working closely with
  - ▶ CCLRC on optics for wakefield and beam damage studies
  - ▶ SLAC for all aspects

# Aims

Design / optimisation of spoiler jaws (geometry and materials) for wakefield and beam damage performance

- Development of improved EM modelling methods
- Benchmarking of wakefield calculations against experiments
  - ▶ SLAC ESA beam test / data analysis
  - ▶ RF bench tests (training/code comparisons)
- Tracking simulations with best models of wakefields
- Simulations of beam damage to spoilers
- Material studies using beam test

Ongoing: analytic calcs.  
ECHO-2D/3D

Ongoing: Mafia, GdfidL

Completed 1<sup>st</sup> run

In preparation

Ongoing

Ongoing

Planning

Project web: <http://hepunx.rl.ac.uk/swmd/>

Submitted 7 abstracts to EPAC, several EUROTeV reports/memos  
EUROTeV 2nd Workshop, LAL

Nigel Watson / Birmingham

# Collimator Wakefields

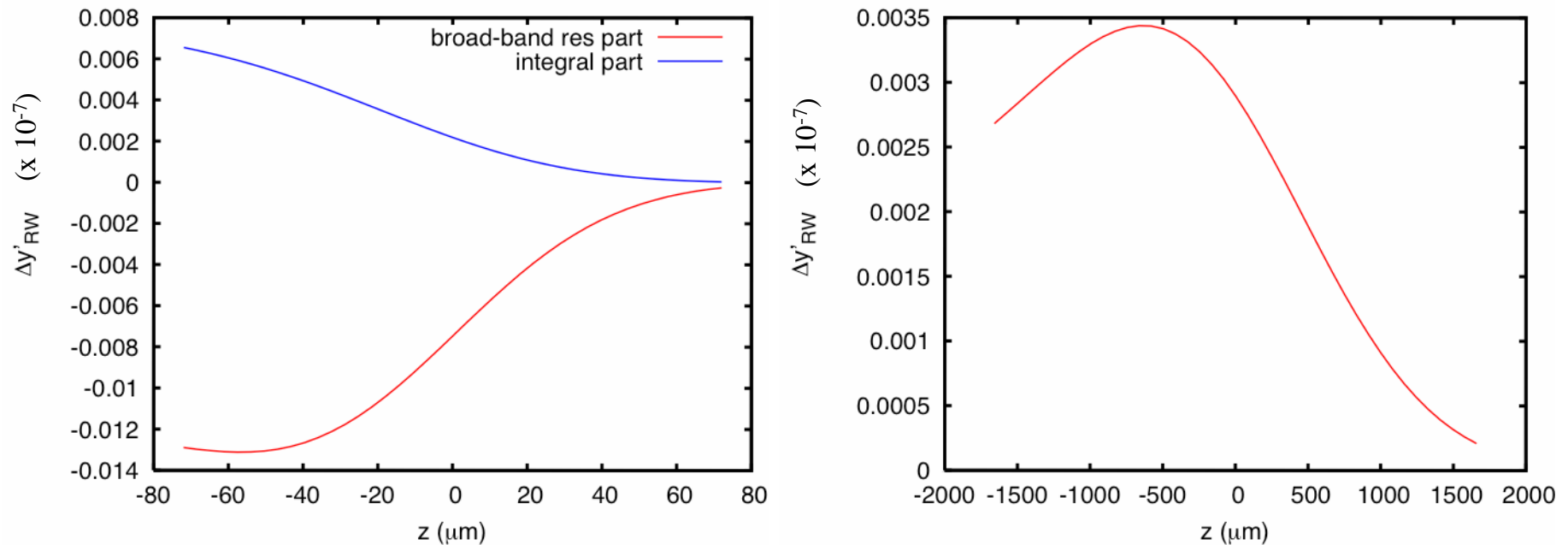
- Improvements to theory (Stupakov et al)
  - ▶ Very difficult to calculate analytically - possible for simple, symmetric configurations
- Resistive wakes (tapered rectangular)
  - ▶ Kicks
- Geometric wakes (tapered, rectangular) collimators
  - ▶ Inductive (shallow tapers)
  - ▶ Intermediate regime
  - ▶ Diffractive (steep tapers)
- 3 runs with dedicated facility at SLAC, study geometric and resistive wakes, 2000-2004
- Analytic calculations used in TRC, assuming
  - ▶  $\sigma$  is = Cu
  - ▶ **No tail folding**
  - ▶ **Near-axis** wakes (linear, dipole region)

$$\kappa = F_G \frac{\sqrt{2} r_e m_e c^2}{\pi} \frac{1}{e^2} \frac{1}{r_1^2 \tan \alpha} \sqrt{\frac{1}{Z_0 \sigma \sigma_z}}$$

Behaviour on  $\frac{1}{2}$  gap,  $r$ ,  
predicted  $\sim 1/r^2 - 1/r^{3/2}$

- A C-module for wake fields has been constructed and implemented in PLACET in order to allow full **tracking including the collimator wake fields**
- According to the parameters of the problem, the module distinguishes between different regimes for the **geometric part of the wake**:
  - Inductive regime
  - Intermediate regime
  - Diffractive regime
  - Successfully started benchmarking of GdfidL
 and for the **resistive wall part of the wake**:
  - Short-range
  - Intermediate-range
  - Long-range

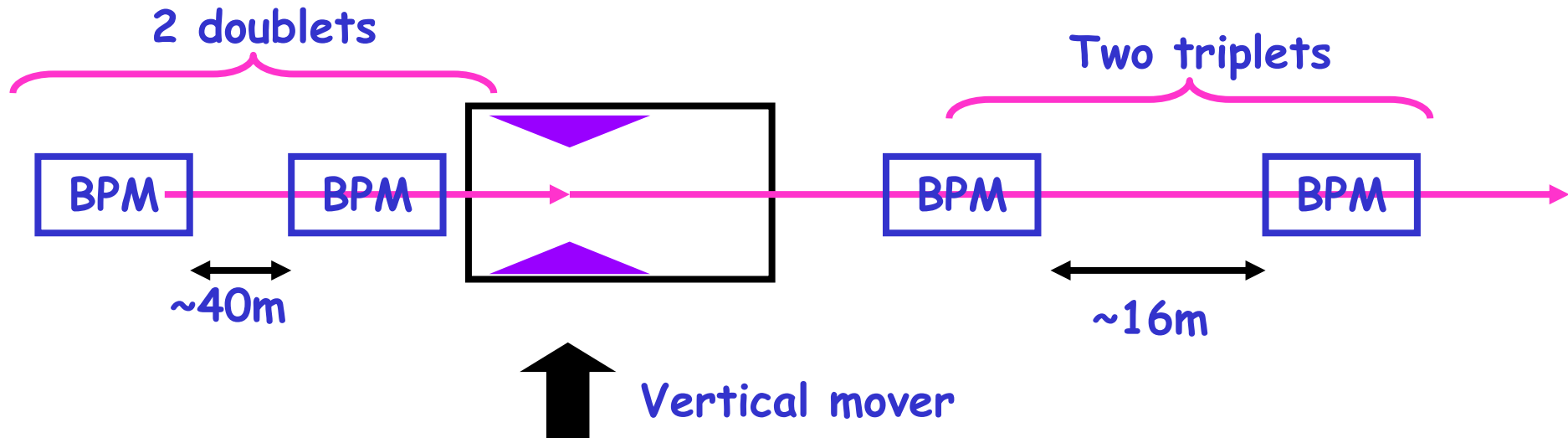
Examples of **kick calculations** in **resistive wall** wake field in the **intermediate-range** (left) and **long-range** (right) regimes.



⇒ Details of the used approach and first results from actual particle tracking through the CLIC-BDS using PLACET will be presented in EPAC:

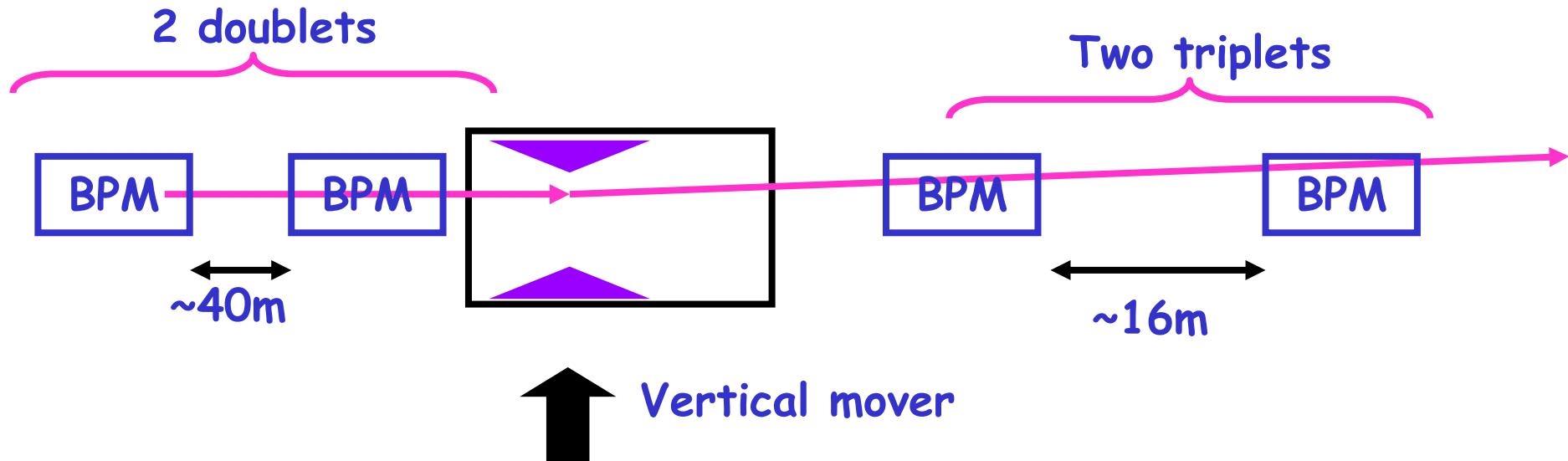
„*Effects of wake fields in the CLIC BDS*“, G.Rumolo, A. Latina and D. Schulte

# T-480 Experiment



- Wakefields measured in running machines: move beam towards fixed collimators
- Problem
  - ▶ Beam movement → oscillations
  - ▶ Hard to separate wakefield effect
- Solution
  - ▶ Beam fixed, move collimators around beam
  - ▶ Measure deflection from wakefields vs. beam-collimator separation
  - ▶ Many ideas for collimator design to test...

# T-480 Experiment



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# Collimator Wakefield Beam Test (T-480)

## ■ Wakefield beam tests at ESA

- ▶ SLAC Proposal T-480 (Watson, Tenenbaum et al), Apr-2005

Many people involved directly, see proposal

## ■ Part of evolving programme of ILC tests at ESA

## ■ Purpose

- ▶ Commission/validate CollWake Expt. at ESA
- ▶ Additional study of resistive wakes in Cu
- ▶ First study of 2-step tapers
- ▶ Development of explicit FDTD code (TEMF) for shallow tapers/short bunches

## ■ Schedule

- ▶ Commissioning, 4-9 Jan. 2006, 4 (old) collimators
- ▶ Physics, 24-Apr - 8-May 2006, 8 new collimators (CCLRC)

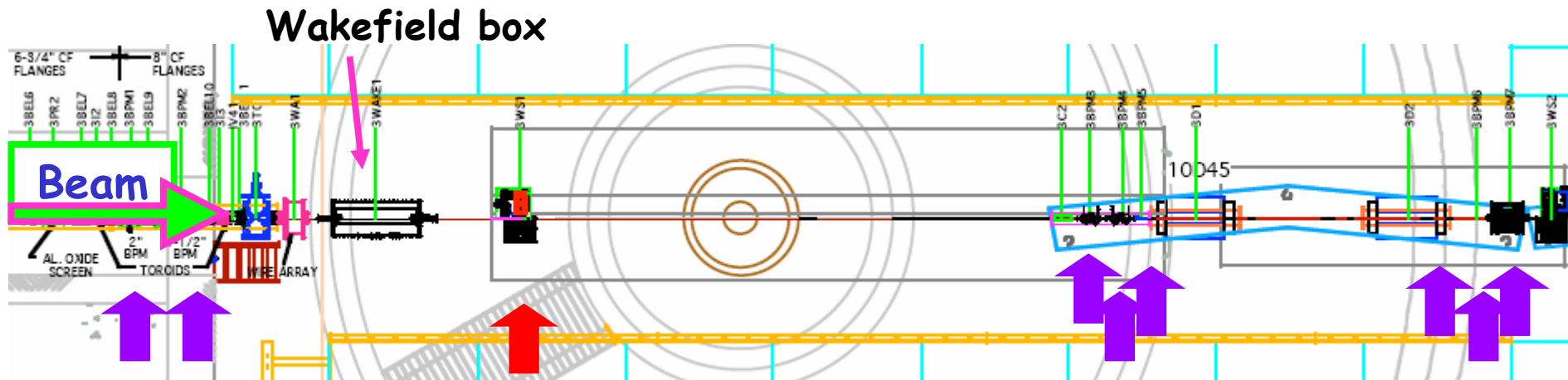
## ■ Data rate

- ▶ "Real" DAQ, runs 10Hz (not via SCP) → # pulses/scan point ~600

## ■ Related activity

- ▶ Implementation of validated/realistic 3D wakefunctions in Merlin
- ▶ Collimator damage studies considered for ESA/TTF

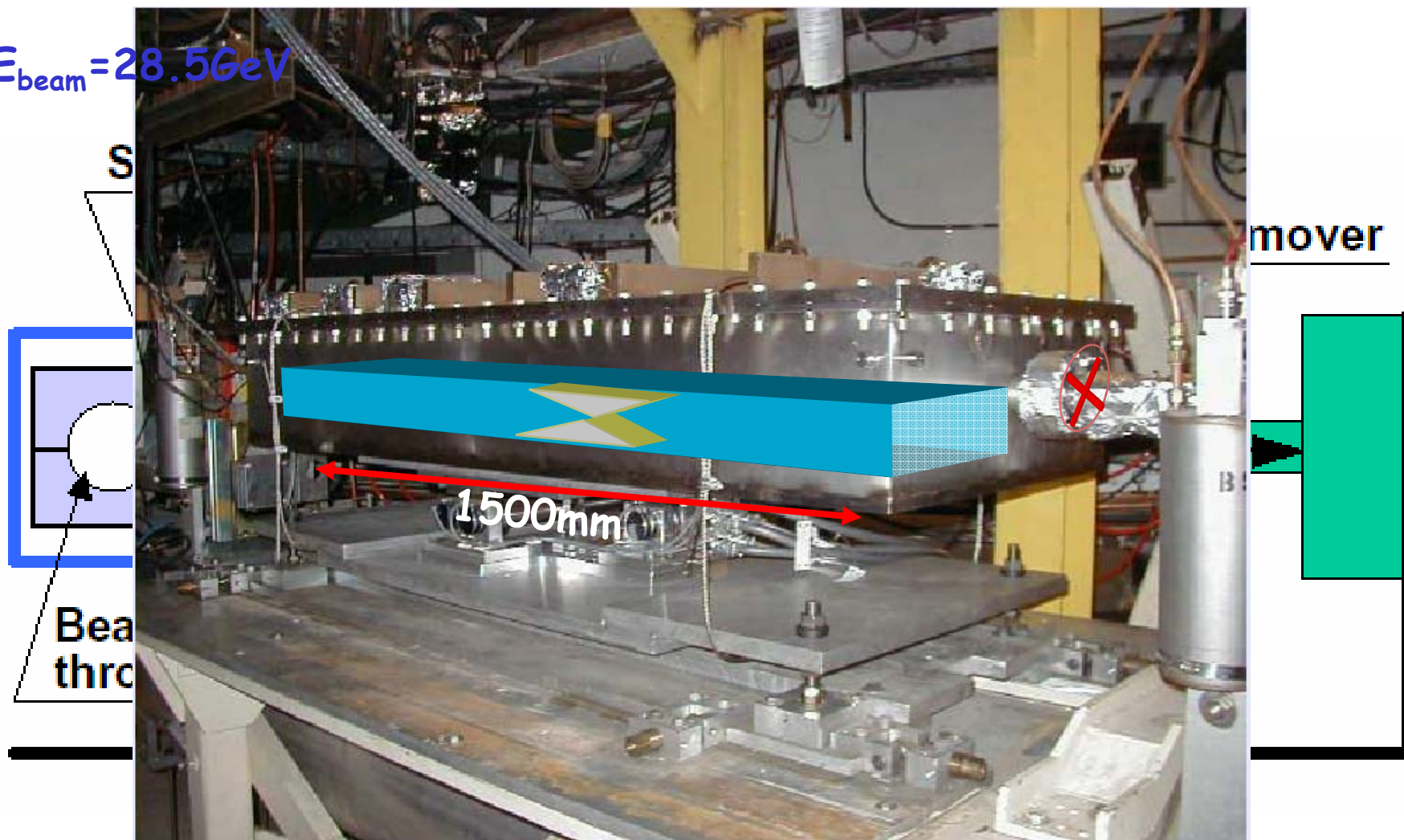
# ESA beamline layout (plan)



- Measure kick factor using incoming/outgoing beam trajectory, scanning collimator gap through beam
- Stage 1, 5 rf cavity **BPMs**, 1 stripline **BPM**, 2 **wire scanners**
  - ▶ Downstream **BPMs** themselves R&D project ...
- Wakefield box, proposal for 2 sets of four pairs of spoiler jaws
- Each set mounted in separate "sandwich" to swap into WF box
  - ▶ (Relatively) rapid change over, in situ -  $\frac{1}{2}$  shift for access
  - ▶ Commissioning run, Jan 4-9, 2006
  - ▶ Physics run, 24-Apr - 8-May, 2006

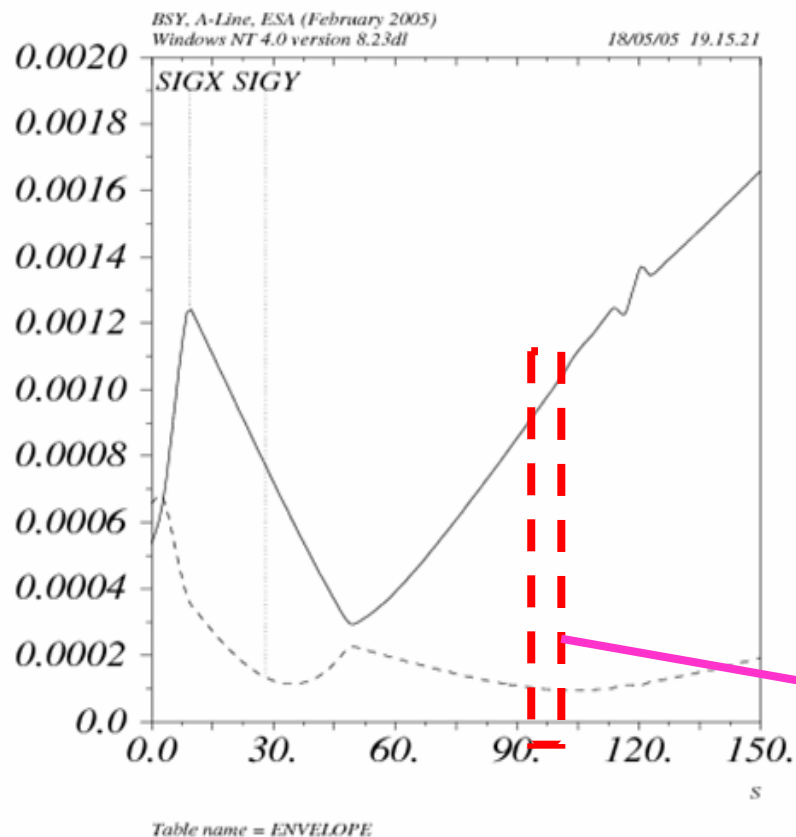
# Wakefield box

$E_{\text{beam}} = 28.5 \text{ GeV}$

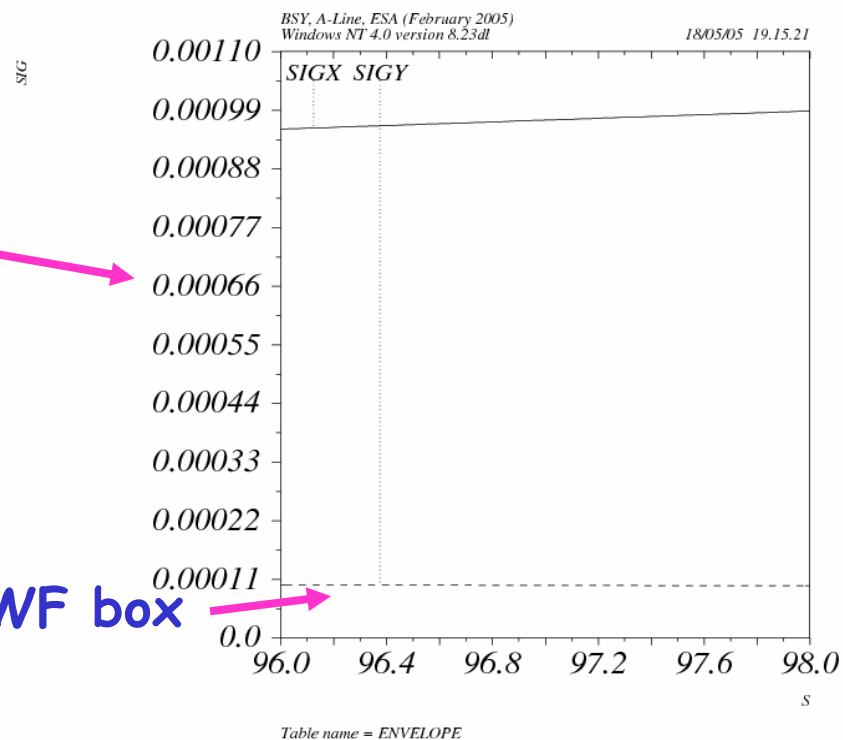


Magnet mover,  $y$  range =  $\pm 1.4 \text{ mm}$ , precision =  $1 \mu\text{m}$

# Optical design



■ Optical design of A-line for T-480 (F.Jackson/D.Angal-Kalinin)



$\sigma_y \sim 100\mu\text{m}$  and flat in vicinity of WF box



# Wakefield Box Relocation



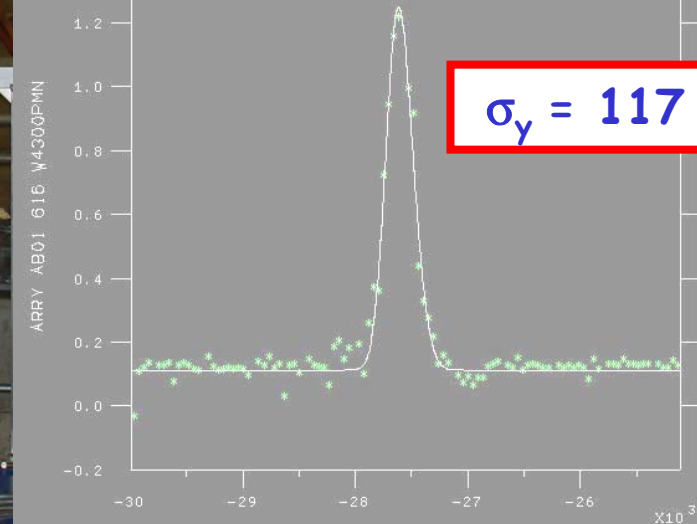


# ESA Test Beam for T-480

Successful commissioning and physics runs in 2006

Wakefield box

```
Y = A + B*EXP(-(X-D)**2/(2*(C*(1+sign(X-D)*E))**2))
A = 111.9 +/- 5.568 MEAN = -2.7600E+04 +/- 10.01
B = 1141. +/- 105.1 WIDTH = 119.2 +/- 11.18
C = 118.9 +/- 10.65 AREA = 3.4012E+05 +/- 2.7531E+04
D = -2.7620E+04 +/- 19.05 3rd MOM = 2.8240E+05 +/- 3.7480E+05
E = 0.1051 +/- 0.1169 4th MOM = 6.1009E+08 +/- 2.3570E+08
RMS ERR = 39.47 CHISQ/DOF = 71.14
SIGMA WITH 75 MICRON WIRE SIZE SUBTRACTED = 117.4
```



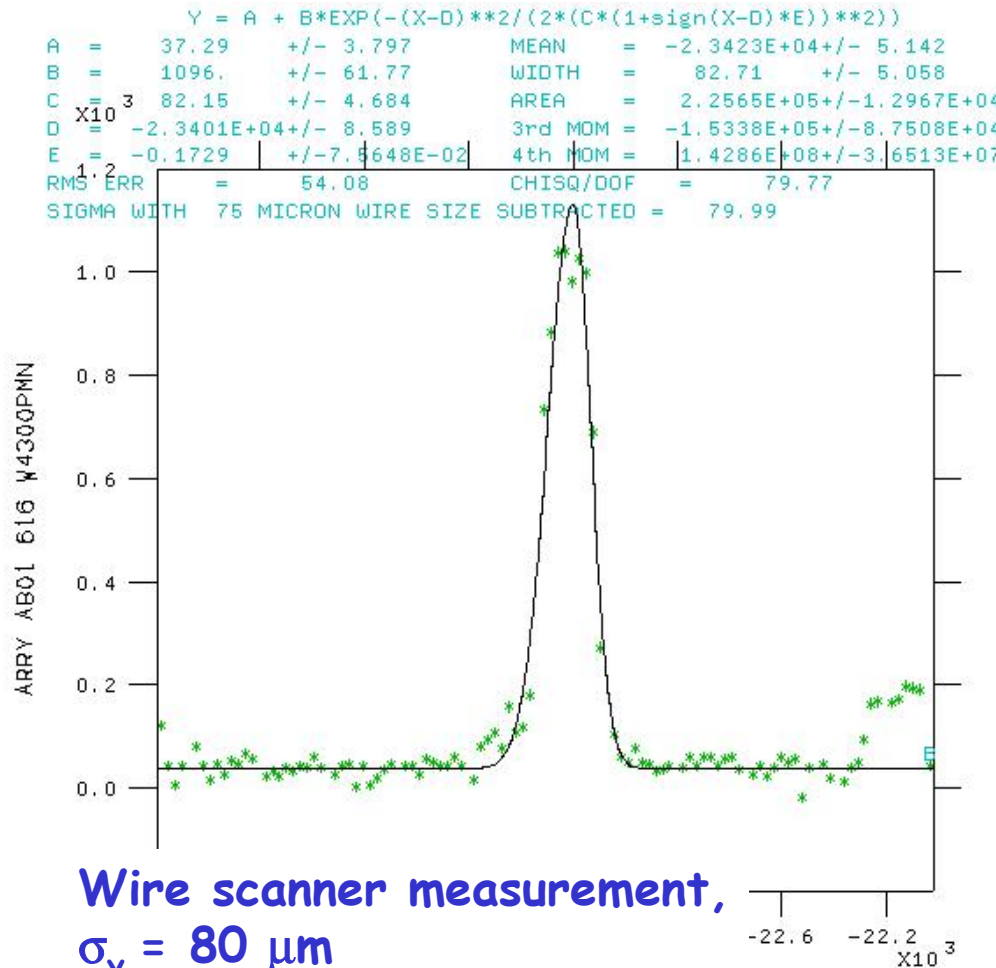
STEP VARIABLE = ZERO WSY AB01 4300 POS E-Y

9-JAN-06 06:12:35

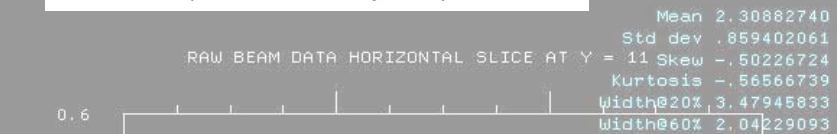
Wire scanner measurement of vertical spotsize.

Successful!

# Physics run, Apr-May 2006



Energy profile with SLM digitized  
(saturates at peak)



$G(x) = a_0 + a_1 \exp(-\frac{(x-a_3)^2}{2(a_2(1+\text{sign}(x-a_3)a_4))})$  where:

$a_0 =$	(1.8823 +/- .06804)E-1	$a_1 =$	(3.6656 +/- .12091)E-1
$a_2 =$	(9.4123 +/- .37298)E-1 mm	$a_3 =$	(3.5199 +/- .01812)E 0 mm
$a_4 =$	(-9.214 +/- .15765)E-1		
$x_0 =$	(2.1360 +/- .05050)E 0 mm	$\text{Sigma} =$	(1.1077 +/- .04041)E 0 mm

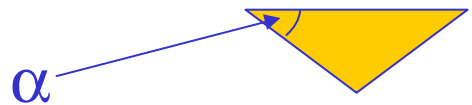
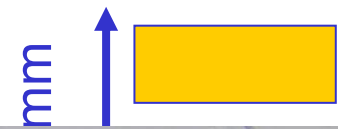


Optimised Linac injection phase,  
compressor voltage for short bunches  
removes low energy tail (for high energy tail)

STEP VARIABLE = ZERO  
Time Data Was Taken: 4-MAY-2006 22:49:52

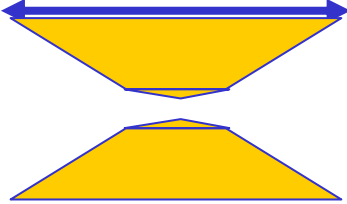
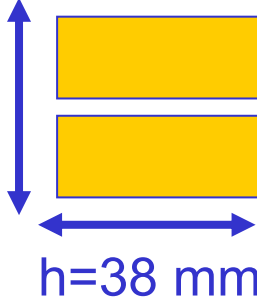
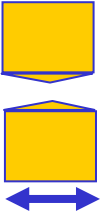
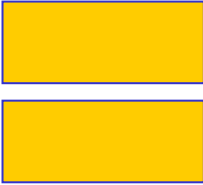
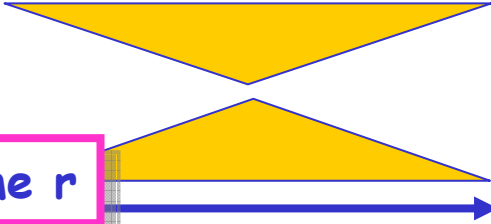
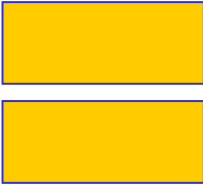
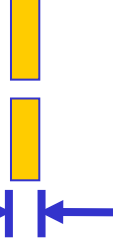
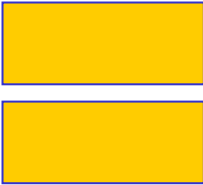
WSY AB01 4300 POS E-

4-MAY-06 23:02:20

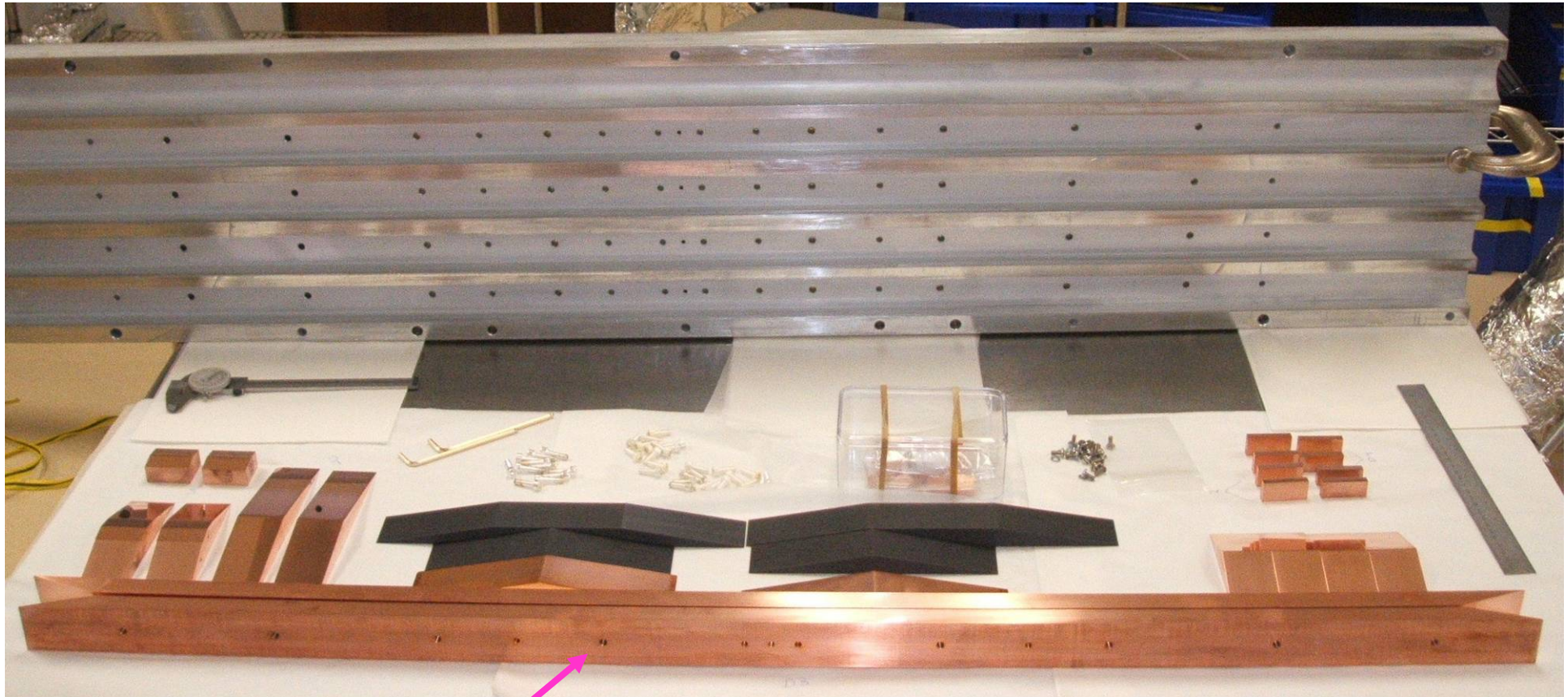


Collim. #, slot	Side view ("DESY sandwich")	Beam view	Revised 4-May-2006
			$\alpha=324\text{mrad}$ $r=2.0\text{mm}$
<b>1, 1</b> As per			$\alpha=324\text{mrad}$ $r=1.4\text{mm}$
<b>2, 2</b> Extended			$\alpha=324\text{mrad}$ $r=1.4\text{mm}$
<b>3, 3</b>			$\alpha=\pi/2\text{rad}$ $r=4.0\text{mm}$
<b>4, 4</b> cf. same r, tapered			



Collim.#, slot	Side view ("SLAC sandwich")	Beam view	Revised 4-May-2006
<p>8, 1</p> <p>cf. collim. 7, and same step in/out earlier data</p>	 <p>133mm</p>	 <p>38 mm</p> <p>h=38 mm</p>	<p><math>r_1 = 4.0\text{mm}</math></p> <p><math>r_2 = 1.4\text{mm}</math></p> <p><math>\alpha_1 = 289\text{mrad}</math></p> <p><math>\alpha_2 = 166\text{mrad}</math></p>
<p>7, 2</p> <p>cf. collims. 4 and 6</p>	 <p>31mm</p>		<p><math>\alpha_1 = \pi/2 \text{ rad}</math></p> <p><math>\alpha_2 = 166\text{mrad}</math></p> <p><math>r_1 = 4.0\text{mm}</math></p> <p><math>r_2 = 1.4\text{mm}</math></p>
<p>6, 3</p> <p>cf. collim. 2, same r</p>	 <p>211mm</p>		<p><math>\alpha = 166\text{mrad}</math></p> <p><math>r = 1.4\text{mm}</math></p>
<p>5, 4</p> <p>cf. collim. 4 smaller r</p>	 <p>7 mm</p>		<p><math>\alpha = \pi/2 \text{ rad}</math></p> <p><math>r = 1.4\text{mm}</math></p>

# All jaws

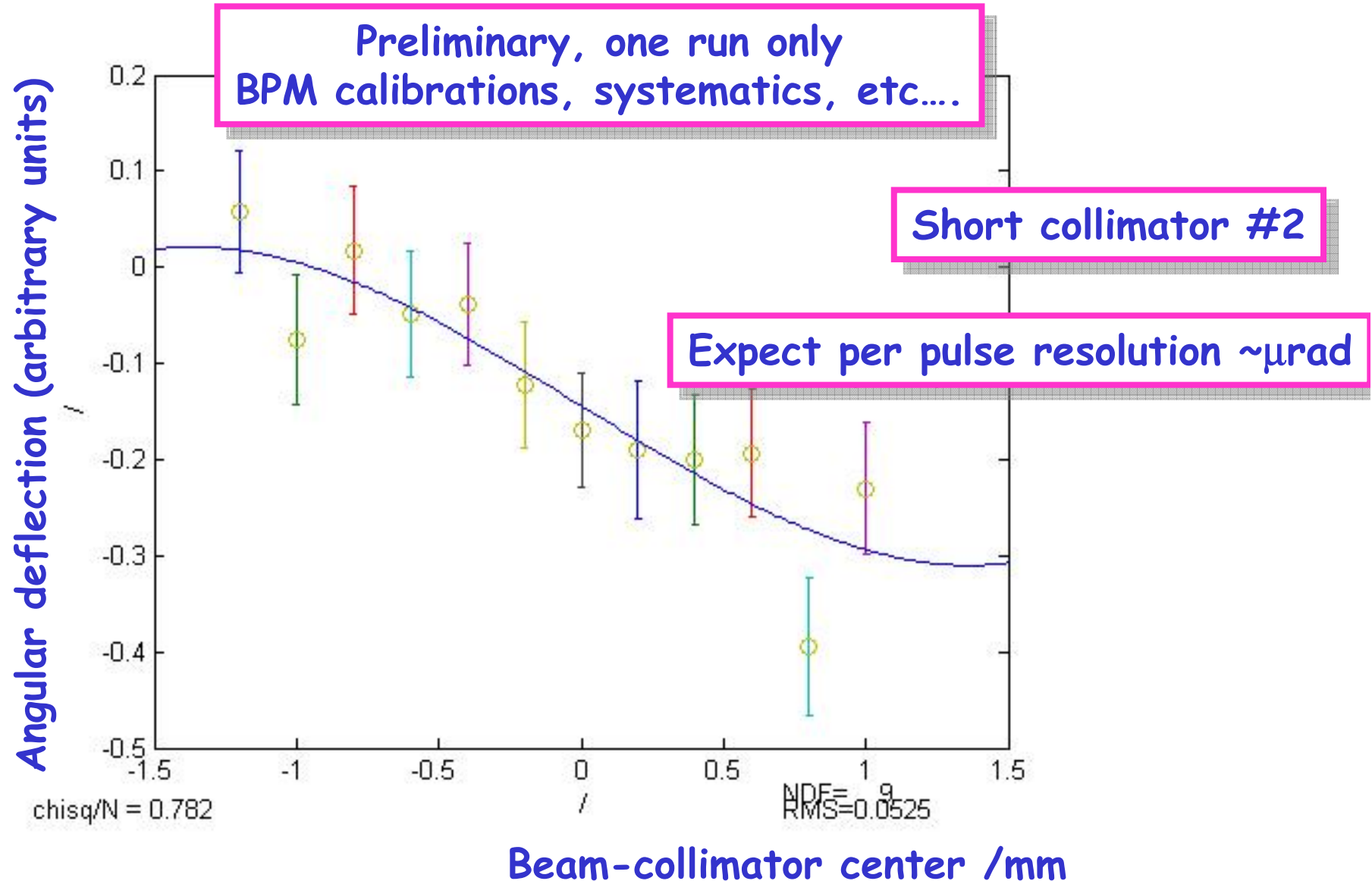


1000mm OFE Cu,  $\frac{1}{2}$  gap 1.4mm

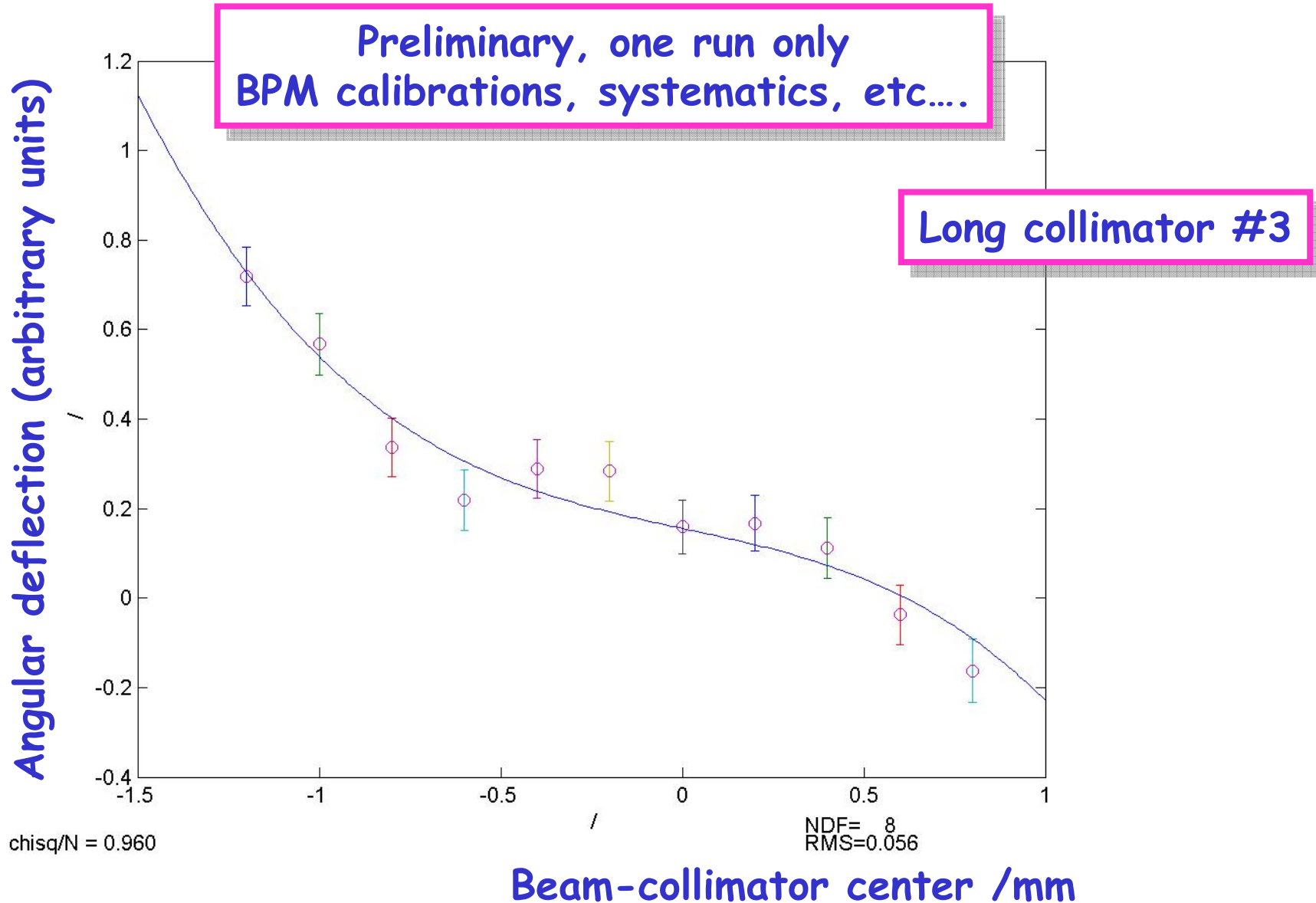
EUROTeV 2nd Workshop, LAL

Nigel Watson / Birmingham

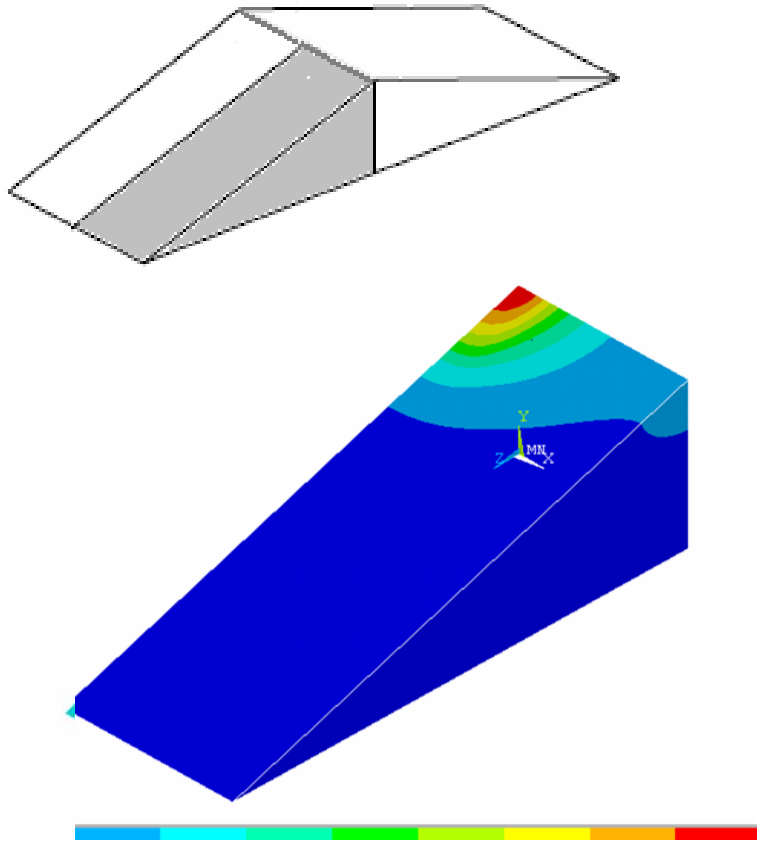
# First glimpse of data



# First glimpse of data



# Damage Studies



[G. Ellwood]

- Considered steady state heating, and bunch impacts
- Energy deposition profile from Fluka/Geant4
- Study transient effects, fracture, etc.
  - ▶ Using CCLRC expertise from NF target studies as necessary
- Beam tests to be designed following simulations
  - ▶ Could use ESA, TTF?
  - ▶ Quantify damage
    - ⇒ detection also?
  - ▶ Consider using new collimators in these tests - assess impact on measured wakefields

Details in EUROTeV Reports 2006-015, -021  
EUROTeV 2nd Workshop, LAL

Nigel Watson / Birmingham

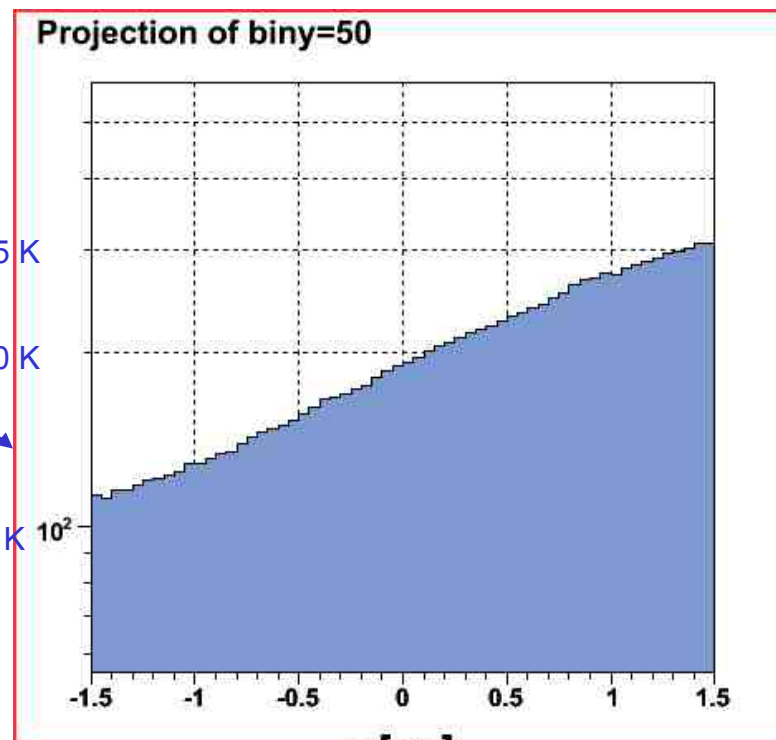
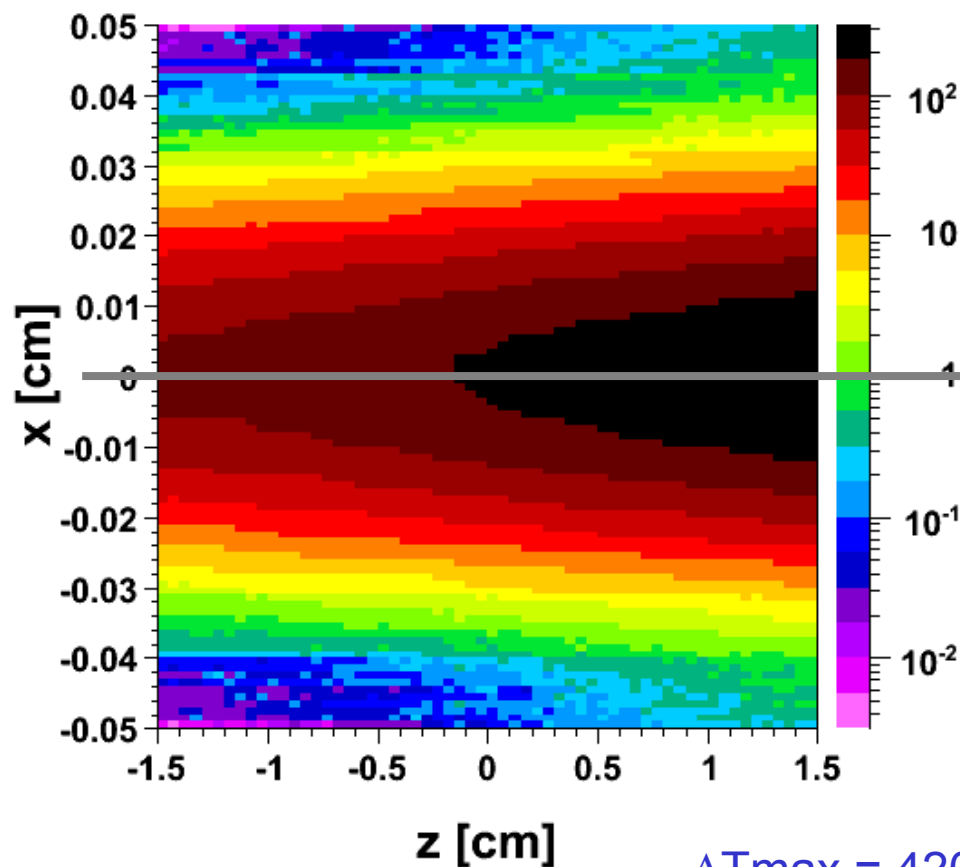


Preliminary

2 mm deep from top

Full Ti alloy spoiler

250 GeV e- [GeV/cm<sup>3</sup>]



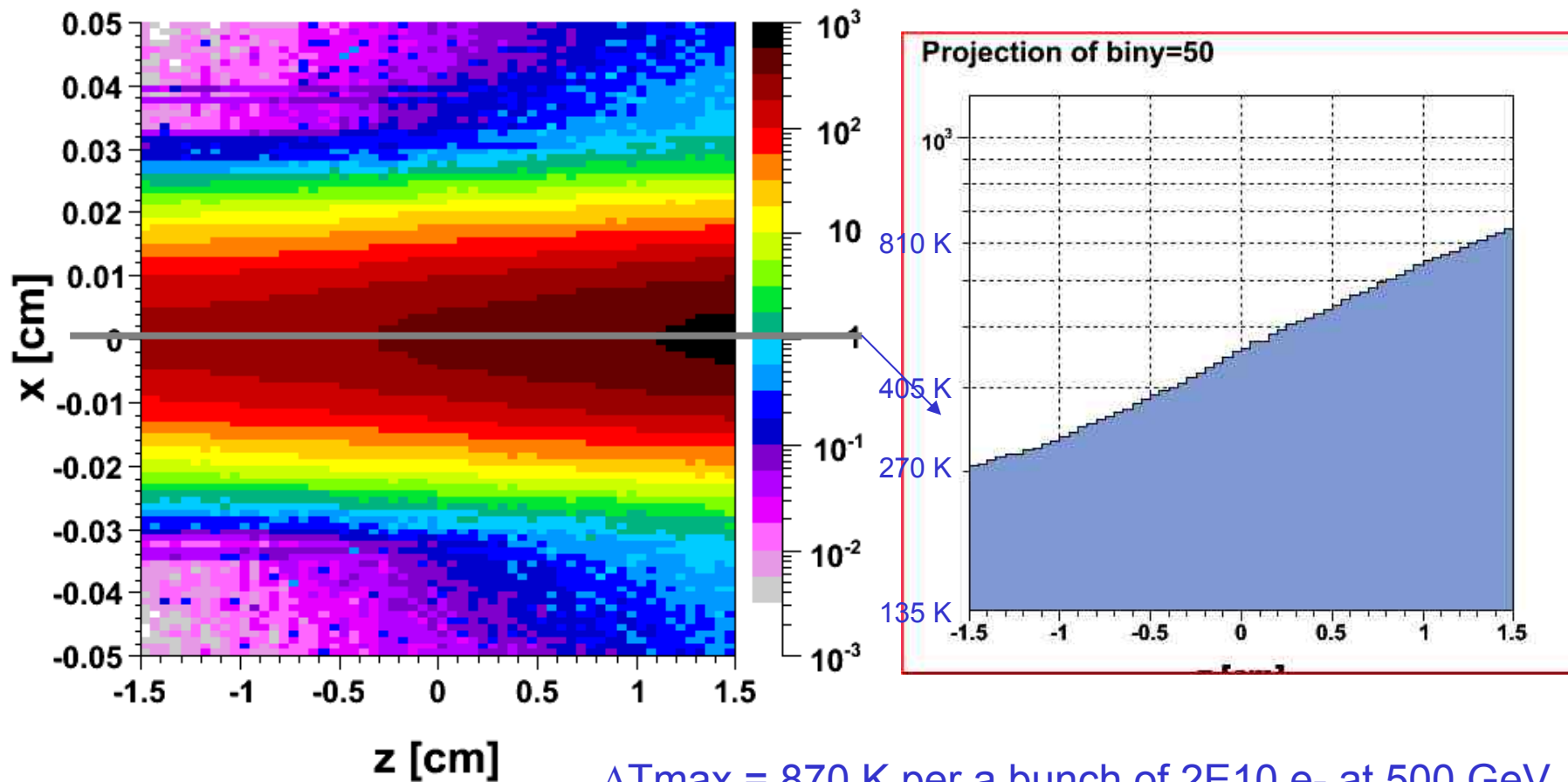
$\Delta T_{\text{max}} = 420 \text{ K}$  per a bunch of  $2E10 \text{ e-}$  at 250 GeV

$\sigma_x = 111 \text{ }\mu\text{m}$ ,  $\sigma_y = 9 \text{ }\mu\text{m}$

Preliminary

500 GeV e- [GeV/cm<sup>3</sup>]

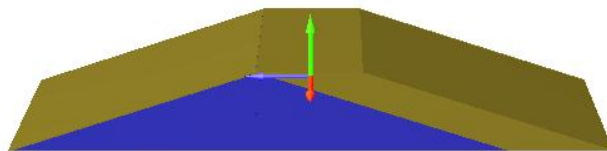
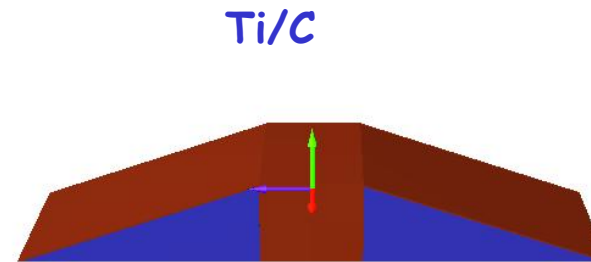
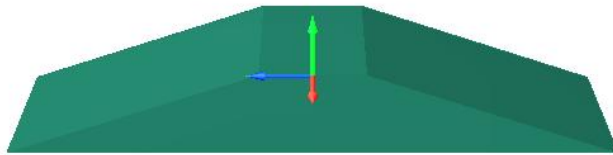
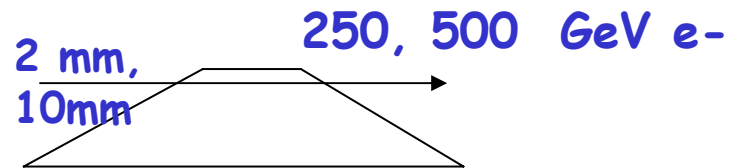
2 mm deep from top  
Full Ti alloy spoiler



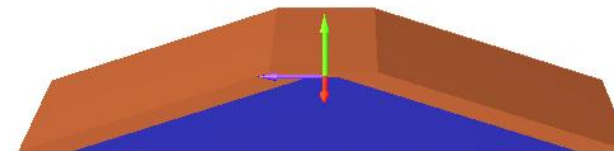
$\Delta T_{\text{max}} = 870 \text{ K}$  per a bunch of  $2E10 \text{ e-}$  at 500 GeV

$\sigma_x = 79.5 \text{ }\mu\text{m}$ ,  $\sigma_y = 6.36 \text{ }\mu\text{m}$

# Spoilers considered include...



0.6  $X_0$  of Ti alloy leading taper  
(gold), graphite (blue), 1 mm thick  
layer of Ti alloy



0.3  $X_0$  of Ti alloy each side, central  
graphite part (blue).

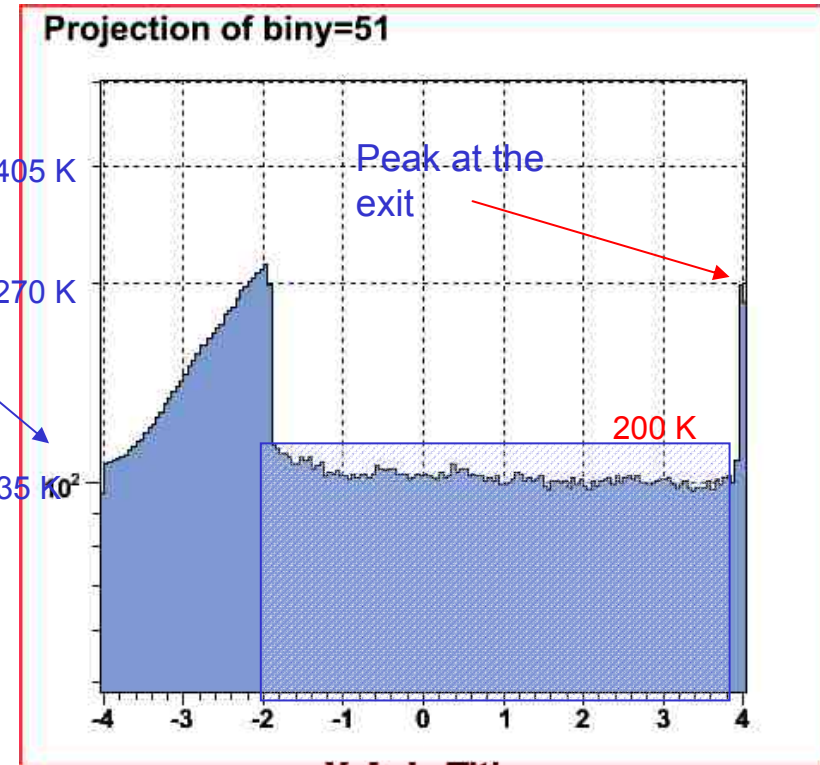
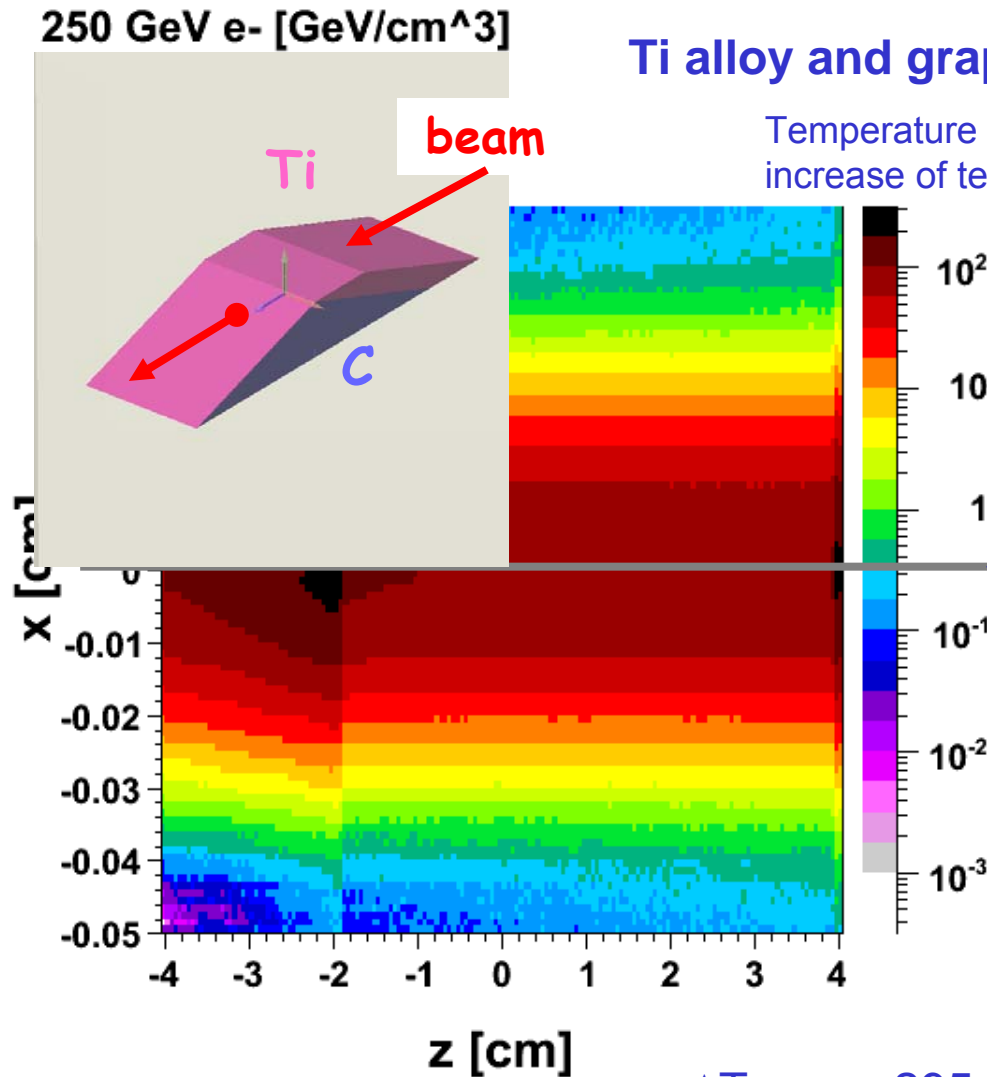


Preliminary

10 mm deep from top

Ti alloy and graphite spoiler

Temperature data in the left only valid the Ti-alloy material. Top increase of temp. in the graphite ~200 K. Dash box: graphite region.



$\Delta T_{\max} = 295 \text{ K}$  per a bunch of  $2E10 \text{ e-}$  at 250 GeV

$\sigma_x = 111 \text{ }\mu\text{m}$ ,  $\sigma_y = 9 \text{ }\mu\text{m}$

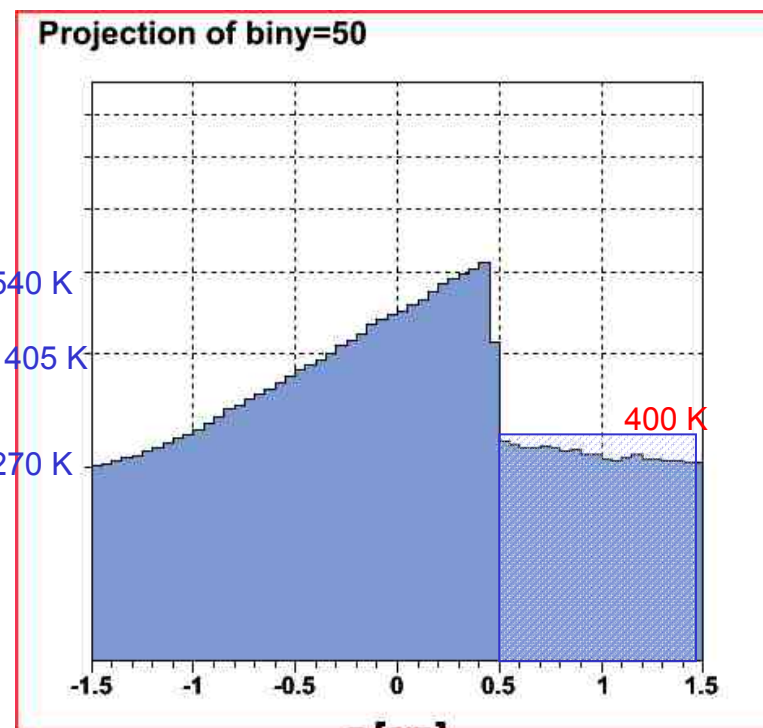
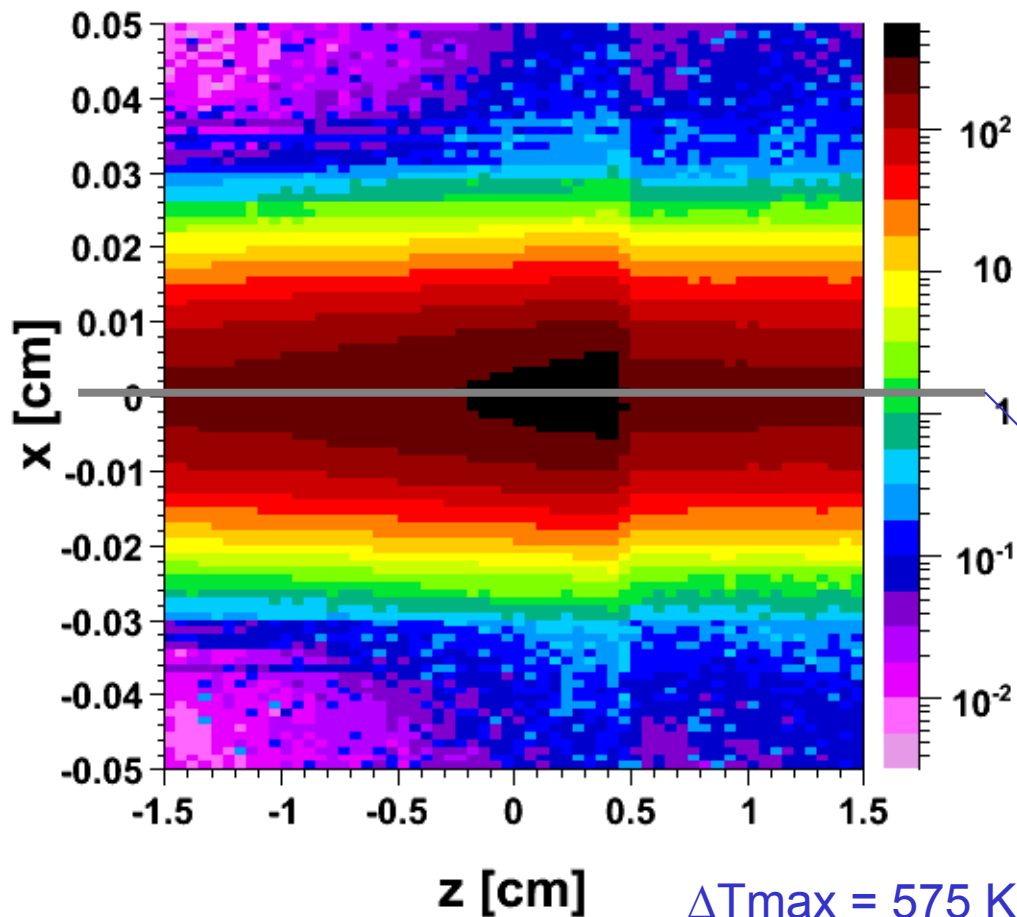
Preliminary

500 GeV e- [GeV/cm<sup>3</sup>]

2 mm deep from top

Ti alloy and graphite spoiler

Temperature data in the left only valid the Ti-alloy material. Top increase of temp. in the graphite ~400 K. Dash box: graphite region.



$\Delta T_{\max} = 575$  K per a bunch of  $2E10$  e- at 500 GeV

$\sigma_x = 79.5$   $\mu\text{m}$ ,  $\sigma_y = 6.36$   $\mu\text{m}$

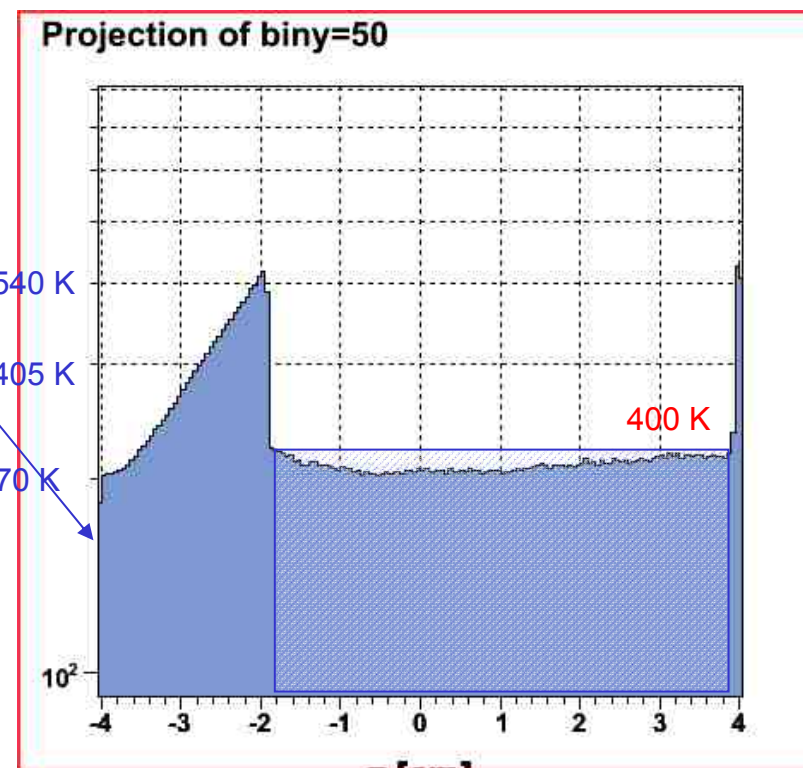
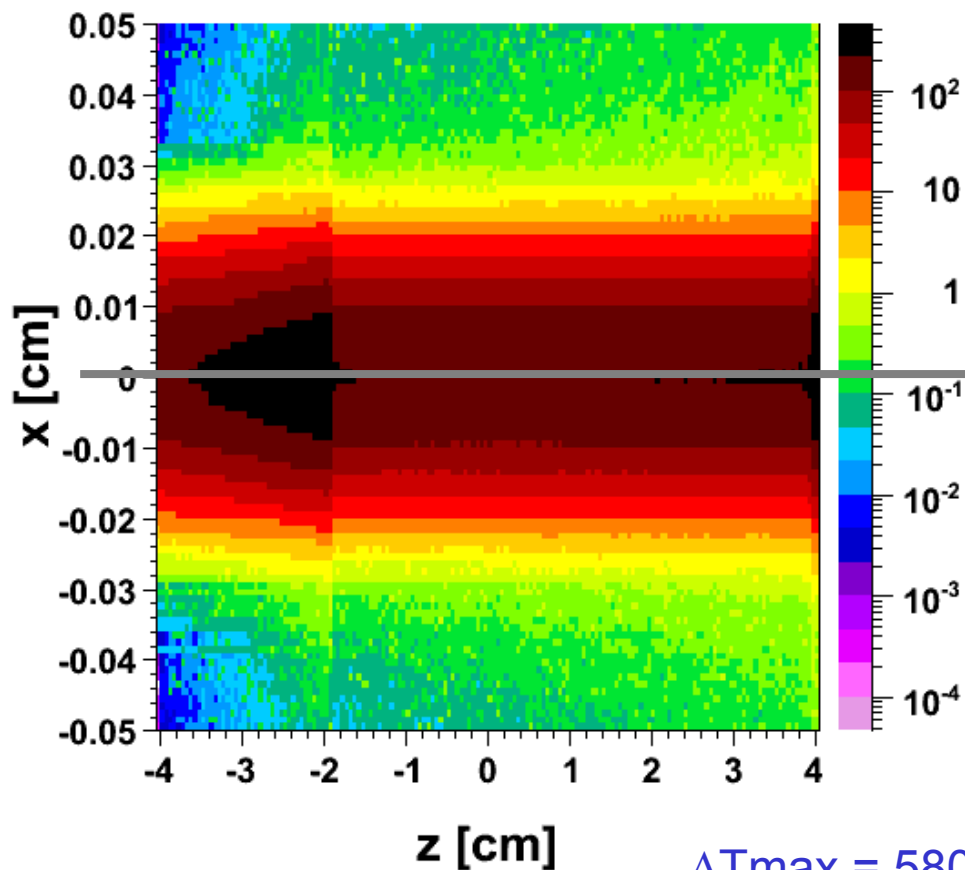
Preliminary

10 mm deep from top

500 GeV e- [GeV/cm<sup>3</sup>]

Ti alloy and graphite spoiler

Temperature data in the left only valid the Ti-alloy material. Top increase of temp. in the graphite ~400 K. Dash box: graphite region.



$\Delta T_{\text{max}} = 580 \text{ K}$  per a bunch of  $2E10 \text{ e-}$  at 500 GeV

$\sigma_x = 79.5 \text{ }\mu\text{m}$ ,  $\sigma_y = 6.36 \text{ }\mu\text{m}$

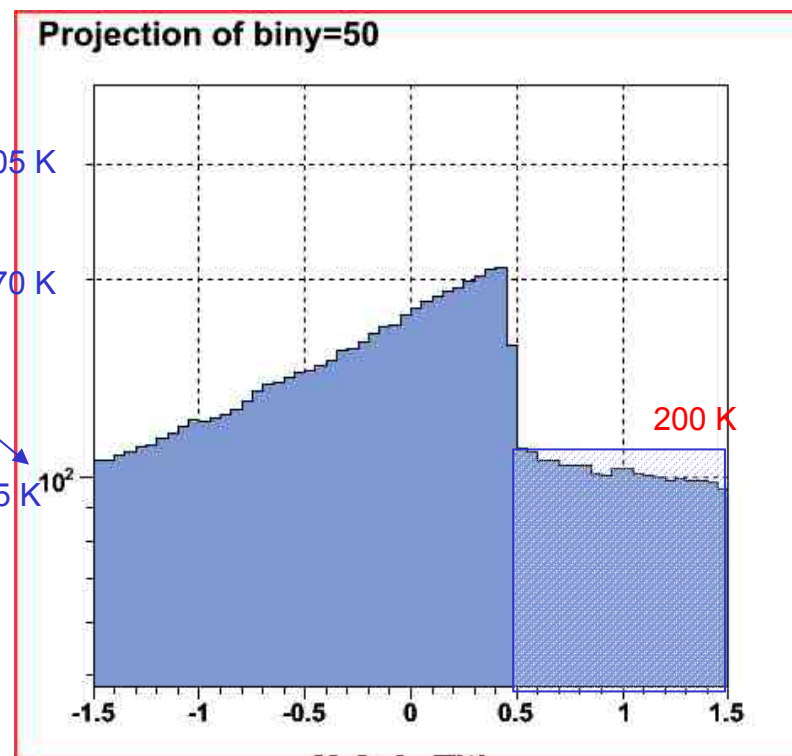
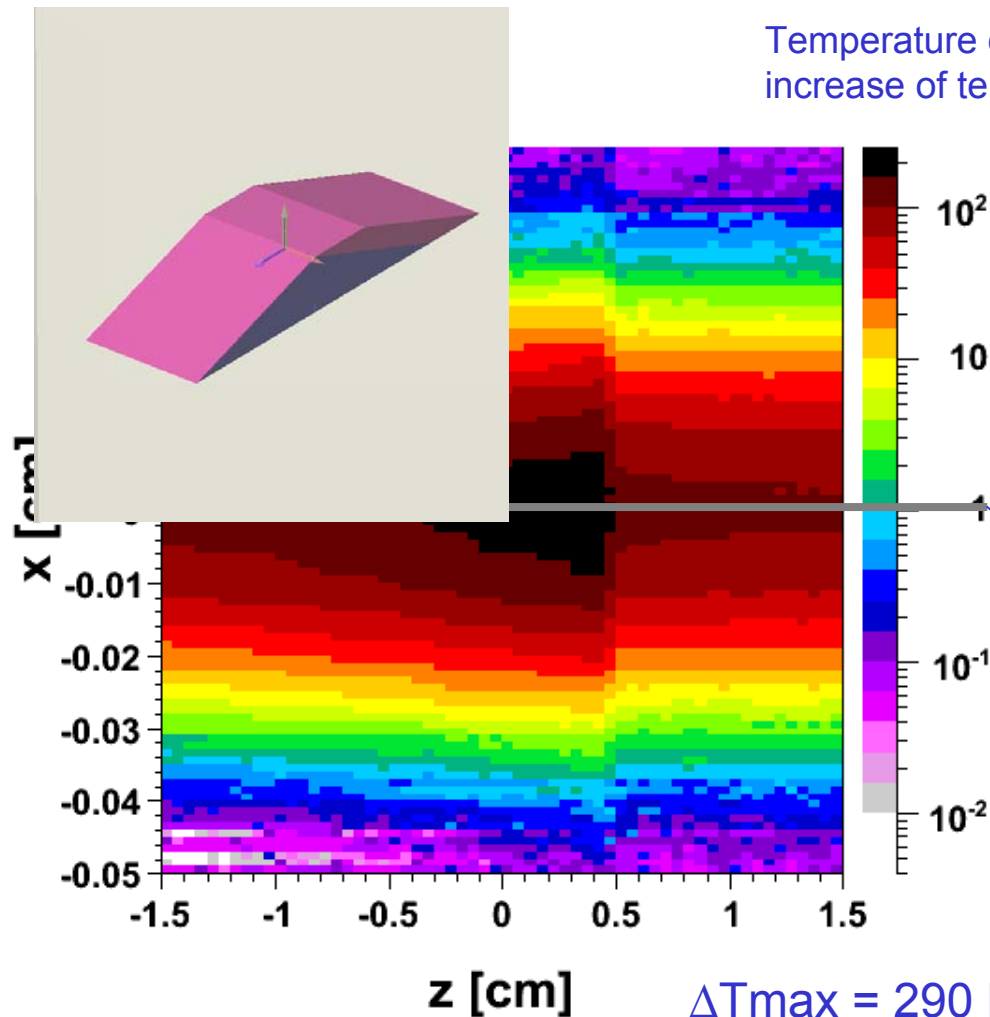
Preliminary

2 mm deep from top

250 GeV e- [GeV/cm<sup>3</sup>]

Ti alloy and graphite spoiler

Temperature data in the left only valid the Ti-alloy material. Top increase of temp. in the graphite ~200 K. Dash box: graphite region.



$\Delta T_{max} = 290$  K per a bunch of  $2E10$  e- at 250 GeV

$\sigma_x = 111$   $\mu$ m,  $\sigma_y = 9$   $\mu$ m

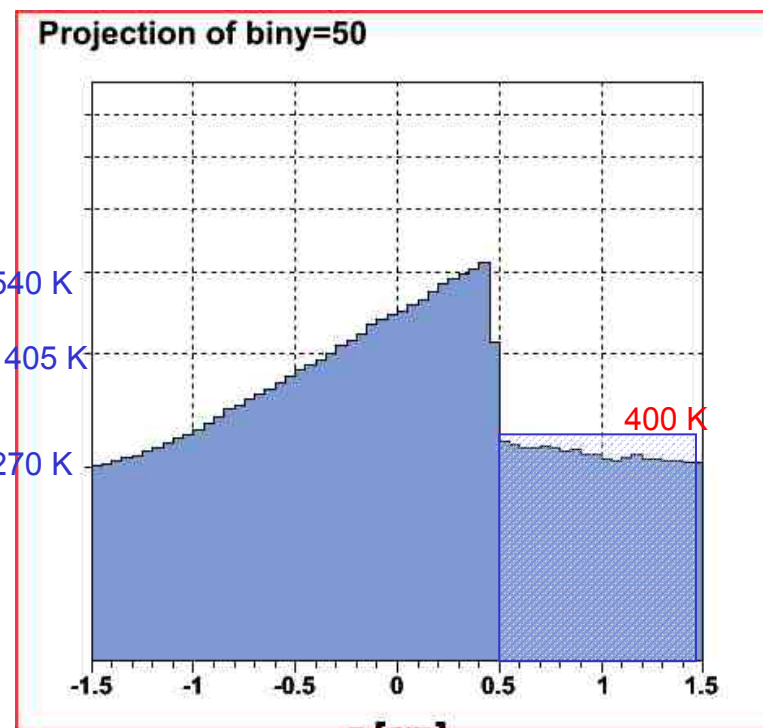
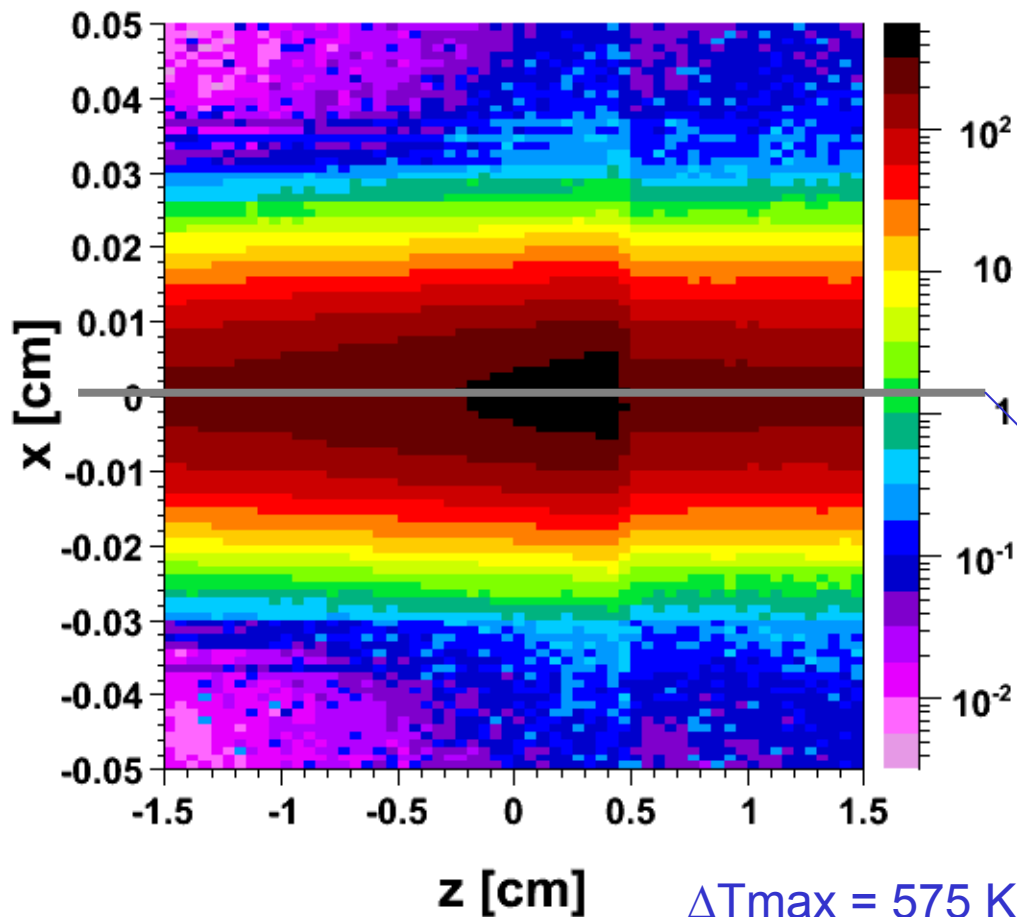
Preliminary

500 GeV e- [GeV/cm<sup>3</sup>]

2 mm deep from top

Ti alloy and graphite spoiler

Temperature data in the left only valid the Ti-alloy material. Top increase of temp. in the graphite ~400 K. Dash box: graphite region.

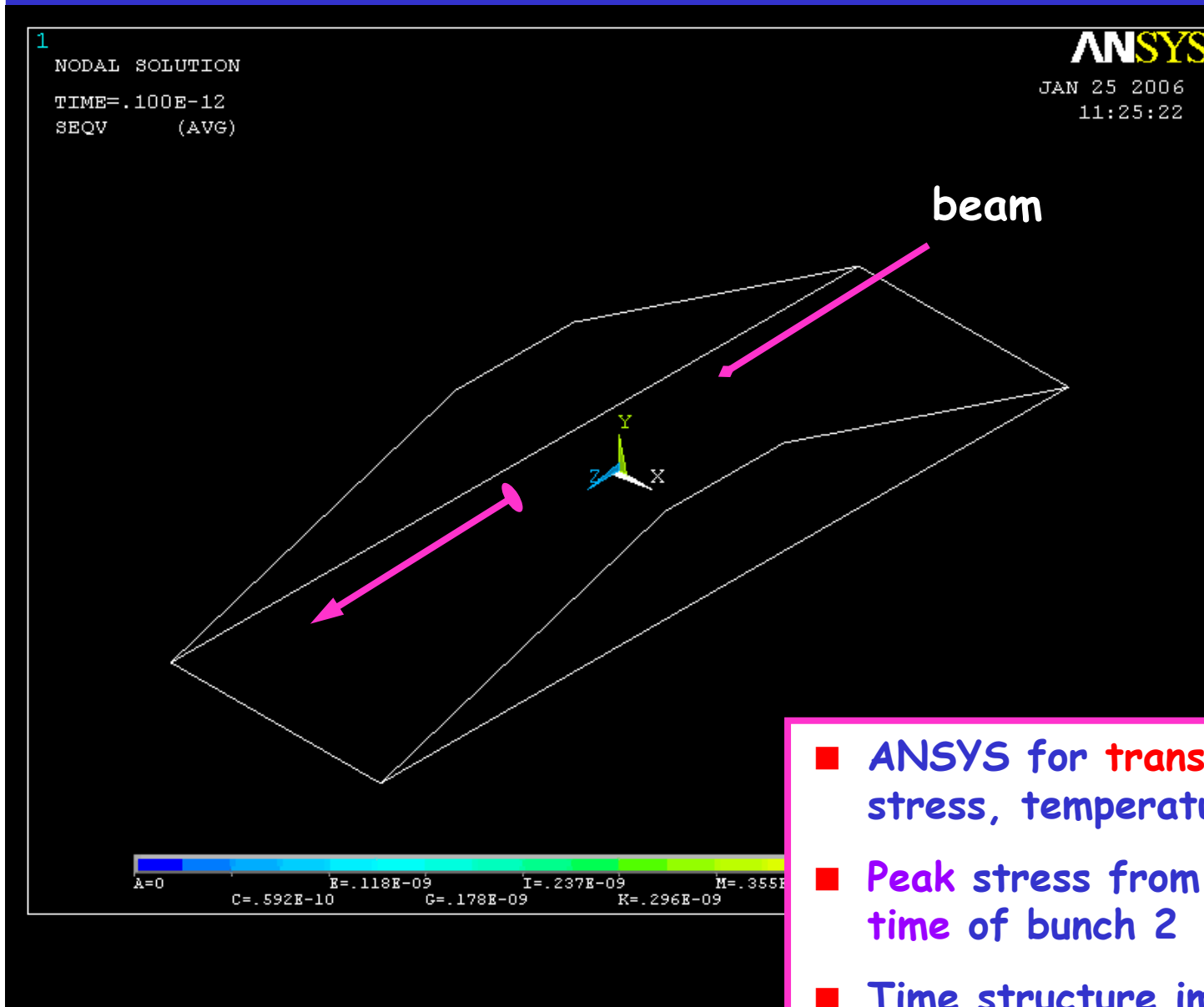


$\Delta T_{\max} = 575$  K per a bunch of  $2E10$  e- at 500 GeV

$\sigma_x = 79.5$   $\mu\text{m}$ ,  $\sigma_y = 6.36$   $\mu\text{m}$

# 2 ILC bunches

[Ellwood/RAL]



- ANSYS for **transient** mechanical stress, temperature rise
- Peak stress from bunch 1 ~ arrival time of bunch 2
- Time structure important for tests