

Americas Regional Team Activities

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ILC/GDE and Cornell University

**LINEAR COLLIDER FORUM OF
AMERICA
SLAC MEETING MAY 1-2**

- GDE Mission
- Organization of the Americas Regional Team
 - MoU process; FY06 budgets
- FY06 ILC R&D program highlights
- Outlook for FY07 and beyond
- Conclusion

The Global Design Effort Mission

- Produce a design for the ILC that includes a detailed design concept, performance assessments, reliable international costing, an industrialization plan, and a siting analysis, as well as detector concepts and scope.
- Coordinate worldwide prioritized proposal driven R & D efforts (to demonstrate and improve the performance, reduce the costs, attain the required reliability, etc.)



ILC Program Execution

In the Americas region, the ILC program (the RDR effort, and supporting ILC R&D), is executed by the Americas Regional Team, under the coordination of the GDE

ILC-Americas Regional Team Leaders

ANL-Kwang-Je Kim

BNL-Mike Harrison

Fermilab-Bob Kephart, Shekar Mishra, Sergei Nagaitsev

Cornell LEPP- Hasan Padamsee, Mark Palmer

Jefferson Lab -Swapan Chattopadachay, Warren Funk

LLNL -Jeff Gronberg

LBNL -Mike Zisman, Christine Celata

SLAC -Tor Raubenheimer, Nan Phinney, Tom Himel

TRIUMF - Shane Koscielniak

Universities- Project Leaders

Organization of the ILC-Americas Program

- The work is broken down into a series of technically-based work packages.
- GDE and each DoE lab sign MoU's detailing the co-operative arrangement for the execution of work packages at each lab.
- Yearly scope of work is spelled out in Addenda to the MoU, which detail the work packages.
- For university R&D work, each university project is a work package.
- Labs report financial status at the work package level quarterly, and technical status semi-annually.
- About 100 work packages for FY06 are organized into a WBS.
- The list of work packages, and associated resources, as well as the MOU Addenda, are posted on the ILC-Americas web site:

<https://wiki.lepp.cornell.edu/ilc/bin/view/Public/Americas/WebHome>



FY06 budgets: Breakdown by Machine Area

MACHINE AREA	DOE FY06		DOE FY06	NSF FY06
	<i>FTE</i>	<i>M&S Direct</i>	<i>Total</i>	
Program direction and administration	9.50	\$766	\$3,006	\$326
Management	4.10	\$100	\$761	\$0
Global systems	4.47	\$519	\$1,158	\$0
Electron sources	3.35	\$100	\$658	\$0
Positron sources	10.32	\$159	\$1,988	\$0
Damping rings	9.63	\$509	\$2,135	\$0
Bunch compressor	1.30	\$0	\$214	\$0
Main Linacs: Optics, beam dynamics, instrumentation	5.74	\$75	\$988	\$0
Main Linacs: RF systems	16.84	\$1,451	\$4,410	\$0
Main Linacs: Cavities and Cryomodules	16.90	\$3,961	\$7,380	\$242
Beam delivery system	14.38	\$376	\$2,796	\$0
Conventional facilities	2.69	\$519	\$1,039	\$0
Technical Systems	0.00	\$590	\$870	\$0
Reserve			\$2,437	
	99.23	\$9,126	\$29,841	\$568



FY06 budgets: Breakdown by Laboratory

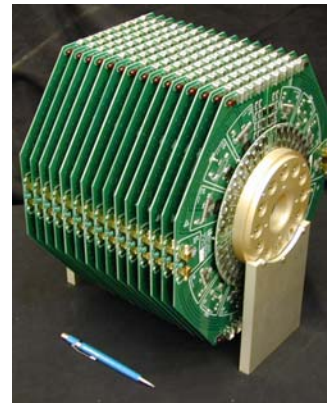
<i>Lab/Univ</i>	<i>FTE</i>	<i>DOE FY06</i>	<i>DOE FY06</i>	<i>NSF FY06</i>
		<i>M&S</i>	<i>Total</i>	
		<i>Direct</i>	<i>Total</i>	
SLAC	56.18	\$2,683	\$12,300	\$0
FNAL	30.00	\$6,046	\$12,600	\$0
ANL	3.40	\$27	\$300	\$0
Jlab	1.00	\$136	\$400	\$0
Jlab (FNAL MOU)		\$600	\$600	\$0
LLNL	2.25	\$180	\$1,000	\$0
LLNL (SLAC MOU)	0.42	\$50	\$200	\$0
LBNL	2.48	\$30	\$500	\$0
BNL	3.50	\$25	\$600	\$0
Cornell (FNAL MOU)		\$165	\$165	\$0
UNIV	0.00	\$0	\$280	\$568
DOE/GDE			\$1,860	\$0
sum	99.23	\$9,126	\$29,841	\$568

Most labs are also putting additional funds into ILC R&D. For example, Fermilab is devoting an additional ~\$12 M to developing SCRF infrastructure.

- SCRF materials and surface preparation: Wisconsin (\$64K), Northwestern(\$40K), Old Dominion (\$58K)
- RF power sources: Yale (\$60K), MIT(\$30K)
- Polarized electron source: Wisconsin (\$35K)
- Polarized positron source: Tennessee (\$40K), Princeton
- Damping rings: Illinois (\$17K), Cornell (\$75K, \$46K) **[NSF]**
- Instrumentation, diagnostics: Berkeley (\$35K), Cornell (\$24K) **[NSF]**
- Mover systems: Colorado State (\$49K) **[NSF]**
- Radiation hard electronics: UC Davis (\$38K), Ohio State (\$75K)
- Ground motion: Northwestern (\$28K)
- Linac beam dynamics design-Cornell (\$21K)
- High-gradient SCRF R&D- Cornell (\$140K) **[NSF]**

- System availability studies (SLAC)
- Design of high availability hardware (SLAC, LLNL)
 - Kickers, Power supplies, diagnostics, and control system

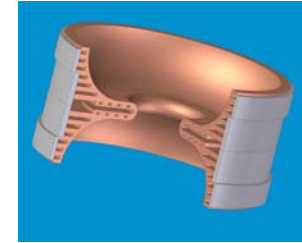
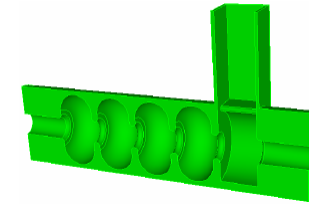
**Fast
(redundant)
kicker for
DR**



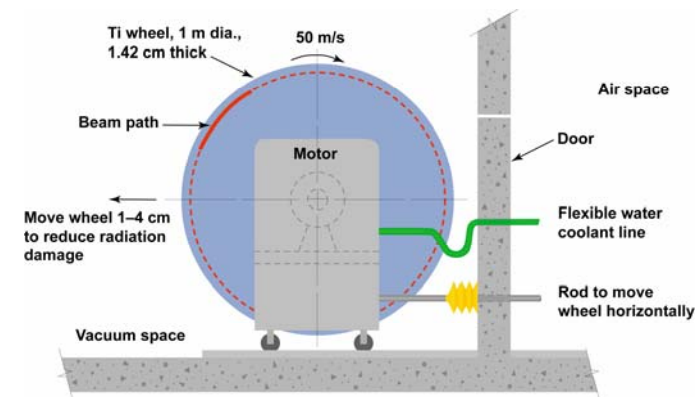
- General control system design (ANL, Fermilab, SLAC)

Sources

- Laser and cathode for polarized electron source (SLAC)
- NC structures: design and test (SLAC)
- Undulator design, E166 (SLAC, Cornell)
- Positron Source simulations (ANL)
 - A comprehensive start-to-end simulation of conventional, polarized, and keep-alive sources.
- Positron target design (LLNL)
 - Detailed engineering
 - Target simulations
 - Energy deposition
 - radiation damage, activation



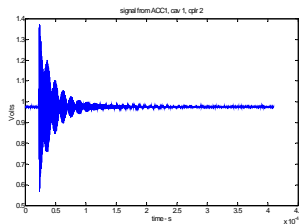
Positron capture structures



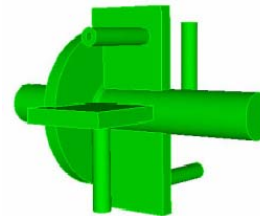
Damping rings

- Damping ring component optimization (Cornell)
 - wigglers, fast kickers;
 - studies of the use of CESR as an ILC positron damping ring test facility (in 2008)
- Damping Ring Design and Optimization (ANL)
 - Lattice design and optimization
 - particle tracking for single-bunch instabilities with 3-D wakefields
 - studies of the fast ion instability in the APS ring
 - design of a hybrid wiggler
- SEY studies in PEP-II (SLAC)
- ATF damping ring experiments (SLAC, LBNL, Cornell)
- Damping ring studies (LBNL)
 - Lattice designs for damping rings and injection/extraction lines
 - characterization of some collective effects, including space-charge, IBS and microwave instability;
 - physics design of stripline kickers for single-bunch extraction at KEK-ATF

- RTML design (SLAC, Cornell)
- Main linac optics design (SLAC, Fermilab)
- Low emittance transport simulations and BBA design (SLAC, Fermilab, Cornell)
- Wakefield calculations (SLAC)
- Linac beamline Instrumentation (SLAC)

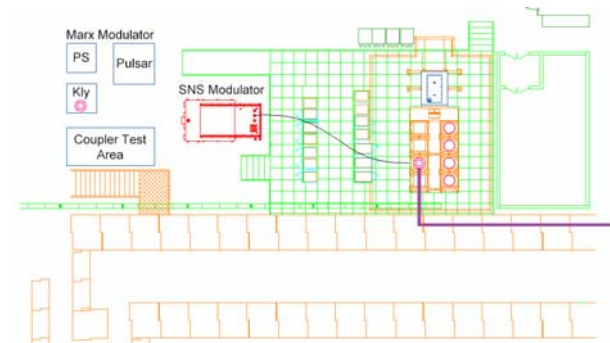
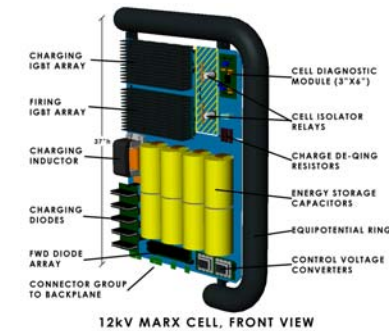


**TTF HOM
Signal
800 monitors
installed**



**RF BPM
for linac**

- Linac rf sources (SLAC, LLNL)
Marx generator modulator
- SLAC End Station B (RF Test Fac.)
 - Develop 5 MW station in FY06, and 10 MW station later
 - Test rf system components
 - Reuses extensive infrastructure
- Coupler Test Stand (LLNL)
 - Evaluation and analysis of RF coupler designs
- Linac SC quad and BPM (SLAC)
 - Studies of magnetic center stability with excitation



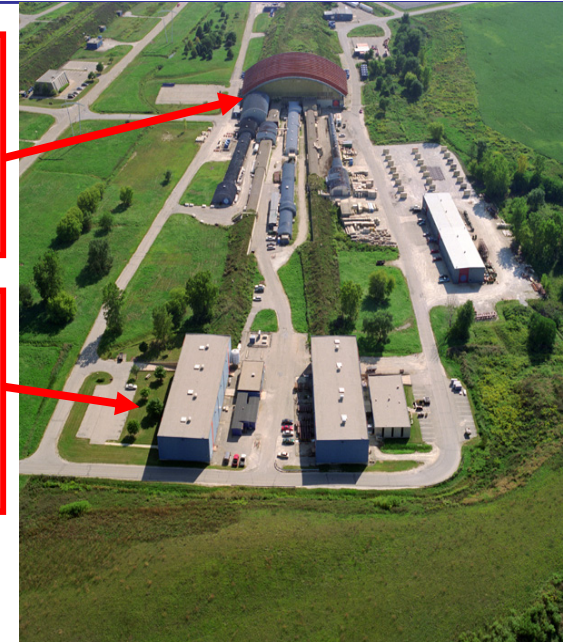
ILC Cavities and test facilities

Joint
ANL/FNAL
BCP/EP
Facility



Meson
Detector
Building
(MDB)

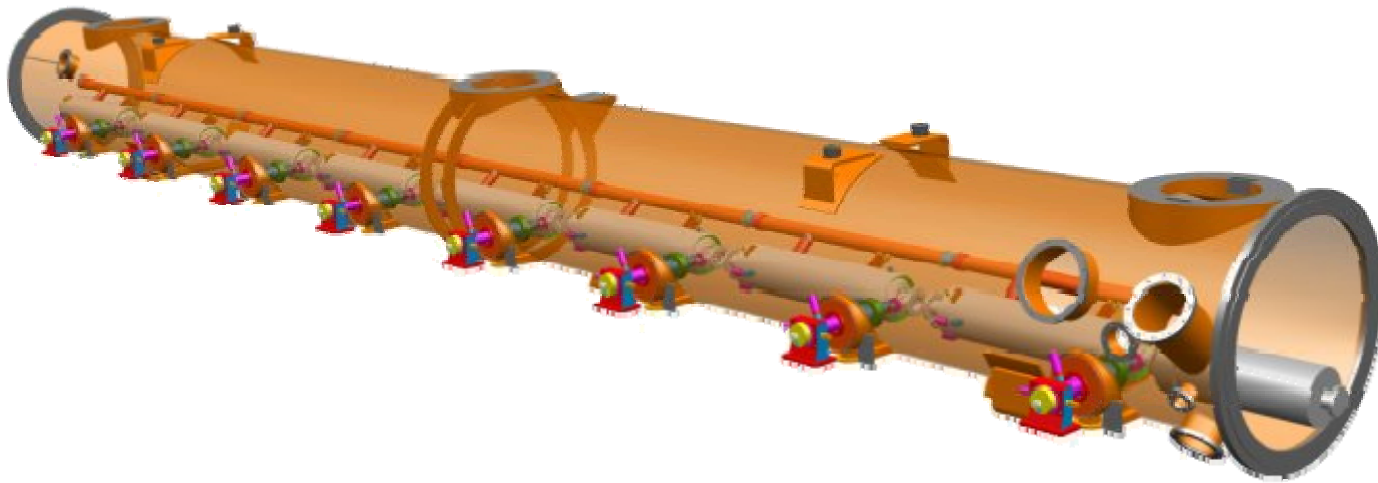
TD MP9
Cryomodule
Assembly
Facility (CAF)



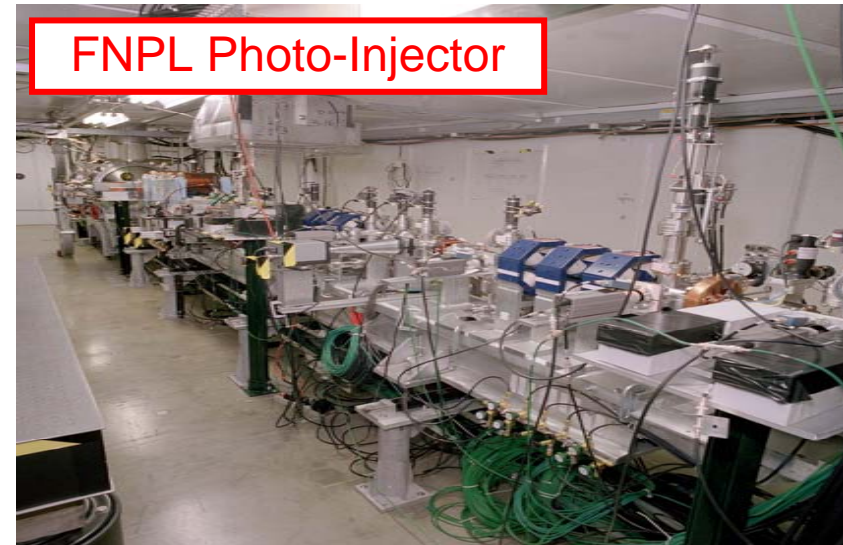
- Industrial fabrication of cavities (12 cavities in FY06) (FNAL)
- BCP and vertical testing (FNAL, Cornell)
- EP process development and vertical testing (FNAL, Jlab).
- Joint BCP/EP facility being developed at ANL (late 06-07)
- Horizontal test facility @ FNAL (ILCTA-MDB) (complete Fall 06)
- Vertical test facility under development @ FNAL (ILCTA-IB1) (complete 07)

Cryomodule Design

- In FY05 Fermilab started on converting drawings of the DESY/INFN design of the ILC cryomodule (Type-III+) to US standards for U.S. vendor fabrication and for cost reduction studies.
- IN FY06, as part of a co-ordinated global effort, design has started for an improved ILC cryomodule (Type-IV).



Cryomodule string test: ILCTA-NML at Fermilab



Building a dedicated ILC cryomodule string test facility in the New Muon Lab

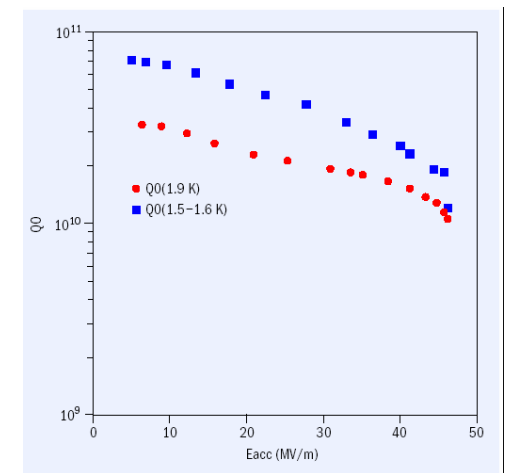
- Building is cleaned out except for removal of CCM (in progress)
- Started to install cryogenic system-complete in FY07
- Move FNPL Photo-injector to provide electron beam (FY07)
- Upgraded FNPL will provide beam tests of ILC cryomodules (FY08 and 09)

Jlab: Fabricate, process and test cavities from large-grain/single-crystal material)

- Objectives (not a complete list):
 - Several single cell and at least one multi-cell cavity made from large grain/single crystal niobium and BCP processed.
 - Test cavity for superconducting rf joint investigations;
 - Two cavities suitable to be combined into a superstructure

Cornell: ILC high-gradient SCRF cavities

- Re-entrant Cavity Shape:
 - 47 MV/m at Cornell...Later 52 MV/m at KEK
 - 9-cell re-entrant cavity ordered from AES

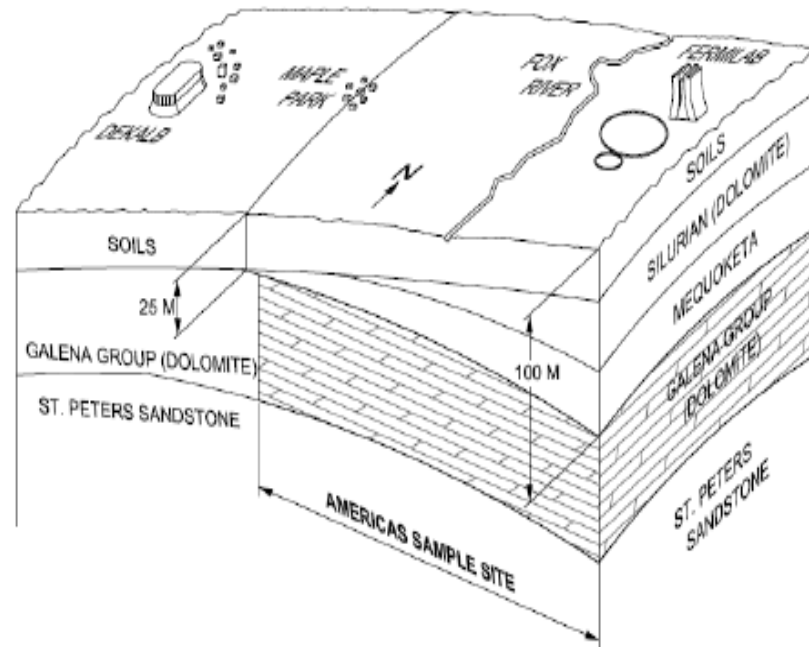


Beam Delivery System

- Beam delivery system design (SLAC)
- ATF-2 (SLAC)
 - Construction of magnets, PS, and instrumentation
- ESA MDI Test Facility (SLAC)
- NanoBPM for ATF2 (LLNL)
- ILC Final Focus Magnet Development (BNL)
 - Continue to support the baseline design efforts, and the development of the Conceptual Design/Cost Estimate for the Beam Delivery System
 - Fabricate and test a short proof of principle shielded final-focus-like quadrupole coil
 - Fabricate and test a short proof of principle sextupole/octupole corrector-like coil

- Design to “sample sites” from each region
 - Americas – near Fermilab
 - Japan
 - Europe – CERN & DESY
- Americas Site - in Illinois—location may vary from the Fermilab site west to near DeKalb
- Design efforts ongoing at Fermilab and SLAC

Americas Sample Plan / Section



The specific nature of Canadian involvement is under development. Some potential collaboration areas have been identified, along with relevant LHC experience:

- Kicker magnets, associated pulse-forming networks, and fast switches
- Precision room temperature magnet systems
- Beam instrumentation and readout systems
- Beam dynamics & lattice calculations for damping rings.
- Remote handling design/consulting of positron source target stations
- Peripheral aspects of SCRF., such as cryogenic coolant distribution system, design/consulting, small quantity e-beam welding of niobium
- Vibration control systems, alignment of components for the final focus system, and abort system kickers

FY07 outlook

- PB ~doubles ILC program budget to \$60M (This includes ILC detector R&D at labs and universities)
- However, the requested (“technically limited”) program (~\$100 M) exceeds the available funding. A process of prioritization will be required.
- This process should look to GDE for guidance on priorities. Advice will be sought from GDE R&D Board for general ILC R&D efforts, and from the Linear Collider Steering Group for the Americas (LCSGA) for technical R&D in support of the US regional interest .
- First steps: document FY07 lab program requests (ongoing); Regional team meeting to discuss FY07 requests and future plans (May 3-4, SLAC)

FY07 ILC program request

- TDR engineering efforts
- Cavity and cryomodule work
- RF system development
- Sources, Damping rings, beam delivery
- Global systems
- Technical R&D in support of the US regional interest (“bid-to-host”: proposal to be developed by Osaki panel, formed under the auspices of the LCSGA)

- Fabricate (in industry) and process (at labs) 12 more ILC high-gradient cavities; continue R&D on large-grain and high-gradient cavities.
- Continue R&D on EP processing, field emission/dark current issues, thin film systems; develop EP facility at ANL.
- Horizontally test 10 cavities at Fermilab.
- Build first US-built cryomodule and receive parts for 2nd cryomodule (to be built in FY08).
- Complete design of Type IV (ILC-style) cryomodule.
- Complete vertical test facility, and second horizontal test facility, at Fermilab (IB1).
- Install cryogenic systems support for cryomodule tests in Fermilab's ILCTA-NML.
- Upgrade and move Fermilab photoinjector to ILCTA-NML.
- Purchase 10 MW klystron and another bouncer modulator for ILCTA-NML at Fermilab

Main Linac RF systems

- Continue development of Marx modulator, and evaluation of DTI and SNS modulators: downselect modulator choice by end of FY07.
- Purchase two 10 MW klystrons from CPI and Toshiba. Contract with CPI to develop a high-efficiency 5 MW klystron. Fabricate two sheet-beam klystron prototypes, following SLAC design (split funding in FY07 and FY08). Goal is klystron choice by end of FY08.
- Investigate cost reduction options for RF distribution system and couplers.
- Continue development of LLRF systems

These "placeholders" to be reviewed by Osaki panel charged with developing a plan for technical R&D in support of the US regional interest

Civil design

- Begin design studies to fully develop an expression of interest for an Americas site for the ILC

Industrialization

- Initiate procurements for the fabrication of the first of three complete RF units (cavities, cryomodules, RF system components) by industrial firms in the Americas. Cavity processing and cryomodule assembly would use existing lab infrastructure.

Conclusions

- In the Americas region, the Americas Regional Team is playing a major role in the development of the ILC RDR and cost estimate.
- A vigorous R&D program, in support of the GDE goals, is underway in FY06 at national labs and universities throughout the Americas region.
- Next year, as the project enters the TDR phase, a significant increase in resources will allow development of the TDR, expansion of the R&D program, and the start of technical R&D in support of the US regional interest.
- The requested resources for an FY07 technically limited program exceed those expected to be available. A process of prioritization is just getting started.
- Challenges remain in completion of the RDR and cost estimate this year, in cavity processing and klystron R&D, and in effective coordination of the regional R&D programs.