



Vibration Measurements at TTF

(Sep. 04)

TESLA Meeting, Hamburg

March 31, 2005

H. Brueck

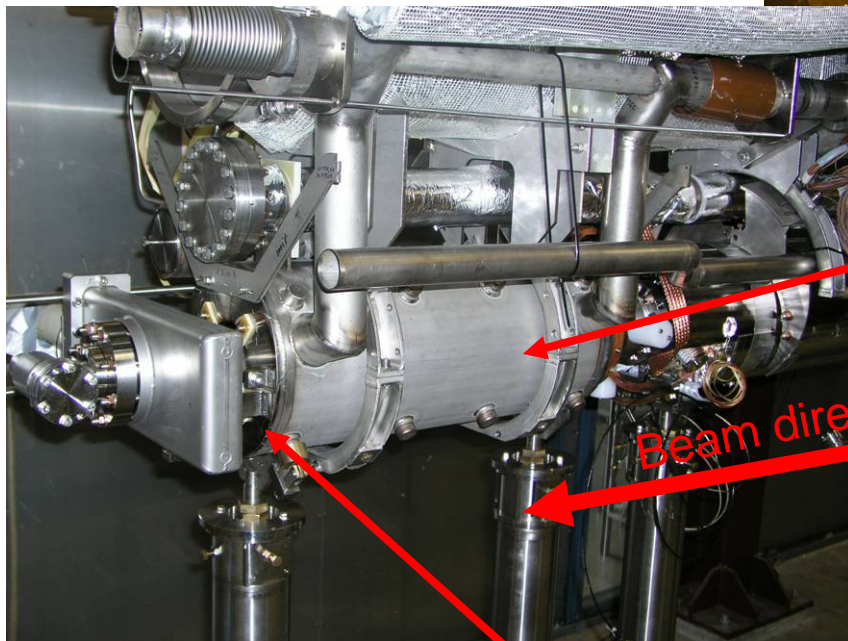
Heiner.brueck@desy.de

Status from Vibration Measurements during Shutdown (Sep 2004)

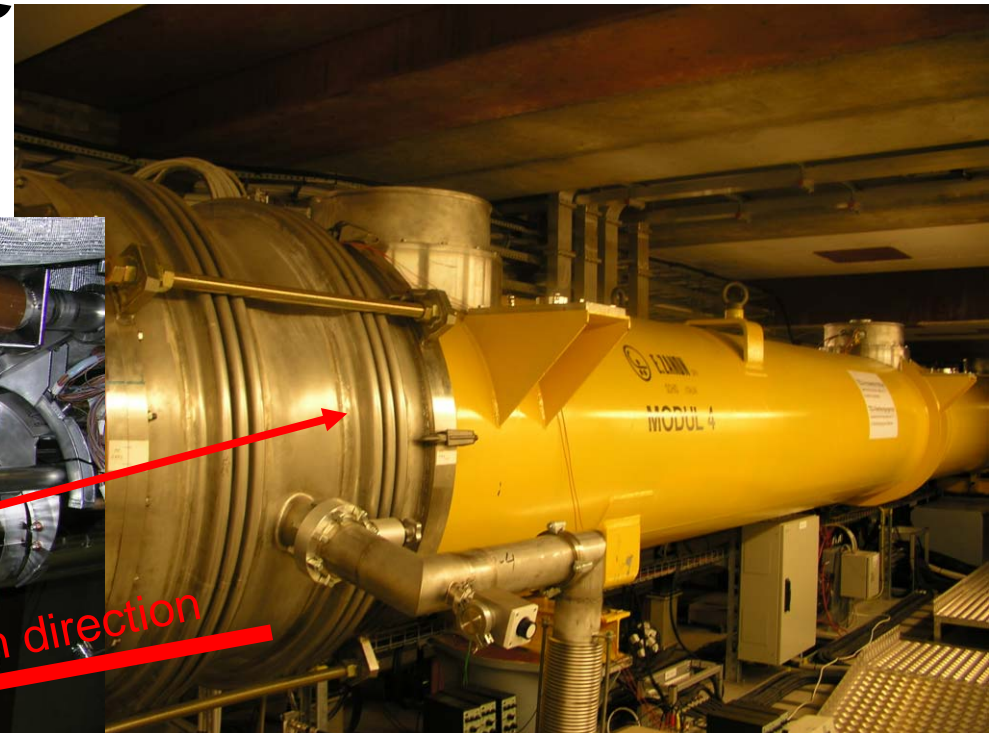
- Measurements at ACC 4 only
 - Data acquisition close to sensors
 - Two sensors (cold) at the quadrupole vertical and transverse to the beam
 - Two sensors on top of the module
 - Two sensors on the ground/support
 - One geophone (vertical) at various places
- Measurements with various conditions
 - Comparison Piezo - Geophone
 - Day, night weekend
 - Vacuum pumps on, off, pumps dismounted from trailer



Quadrupole at the End of the Cavity String in a Module



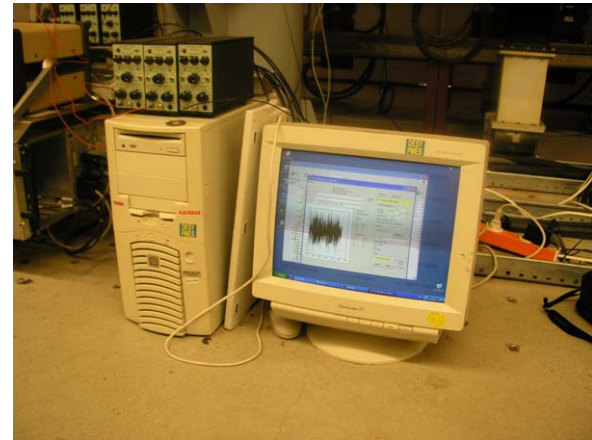
Piezo sensors



Module 4
at ACC4
of TTF

Measurement Conditions

- PC now close to sensors
- Preamplifier switched from acceleration to velocity
 - Implies a high pass at 1 Hz (.2 Hz in acc mode)
 - Low pass filter at 1 kHz
- Data analysis
 - Just FFT, **ignoring** non periodic effects, no corrections, no window-functions
 - Averaging over many measurements



Some Formulas

$$\ddot{x}(t) = P \cdot u(t)$$

Piezo Sensor
acceleration

$$P = 10^4 \cdot \frac{\mu\text{m}/\text{s}^2}{\text{V}}$$

$$\dot{x}(t) = G \cdot u(t)$$

Geophone
velocity

$$P = 10 \cdot \frac{\mu\text{m}/\text{s}}{\text{V}} \quad \text{gain switch=1 on preamp}$$



Fourier Transformations

Windows (Hanning window)
tested but not used

Fourier Integral

$$F(\omega) = \frac{1}{T} \int_0^T u(t) \cdot e^{-i\omega \cdot t} dt$$

Power Spectrum

$$P(\omega) = \frac{2}{T} \left| \int_0^T u(t) \cdot e^{-i\omega \cdot t} dt \right|^2$$

From Acceleration to Position

by double time integration which corresponds to by division by ω^2 of the Fourier coefficients

$$A_j \rightarrow \frac{U_j}{\omega^2}$$

$$P_j \rightarrow \frac{P_j}{\omega^2}$$

Fourier Transformation

$$U_j = \frac{1}{N} \sum_k u_k \cdot e^{-i\omega_j \cdot t_k} = \frac{1}{N} \sum_k u_k \cdot e^{-i \cdot \frac{2\pi}{N} \cdot j \cdot k}$$

$k = 0, 1, \dots, N-1$ $j = 0, 1, \dots, \frac{N}{2}-1$ $u_k \in \mathbb{R}$

With this definition U_j is only .5 of the real Amplitude

$$P_j = 2 \cdot T \cdot |U_j|^2 \quad \text{depends on T!}$$



Variance and RMS

$$RMS = \sqrt{\sigma^2}$$

$$\sigma^2 = \frac{1}{T} \int_0^T u(t)^2 \cdot dt \quad \text{with zero average}$$

$$\sigma^2 = \frac{1}{2\pi} \int_0^\infty P(\omega) \cdot d\omega \quad \sigma^2 = \frac{d\omega}{2\pi} \sum_j 2 \cdot T \cdot |U_j|^2 = \frac{1}{T} \sum_j P_j = 2 \sum_j |U_j|^2$$

Often one plots the RMS values as function of a lower frequency limit (ω_0)

$$\sigma^2(\omega_0) = \frac{1}{2\pi} \int_{\omega_0}^\infty P(\omega) \cdot d\omega$$

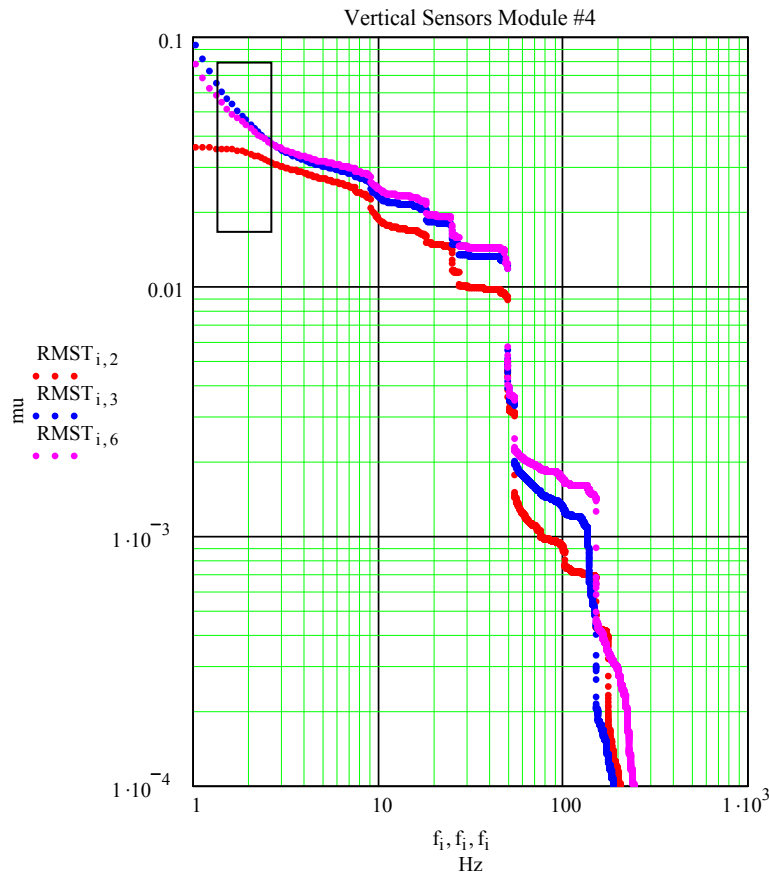
$$\sigma_j^2 = \frac{1}{T} \sum_{l=j}^{\frac{N-1}{2}} P_l = 2 \sum_{l=j}^{\frac{N-1}{2}} |U_l|^2$$

$$RMS = \sqrt{\sigma^2}$$



2 Piezos and a Geophone on the Socket

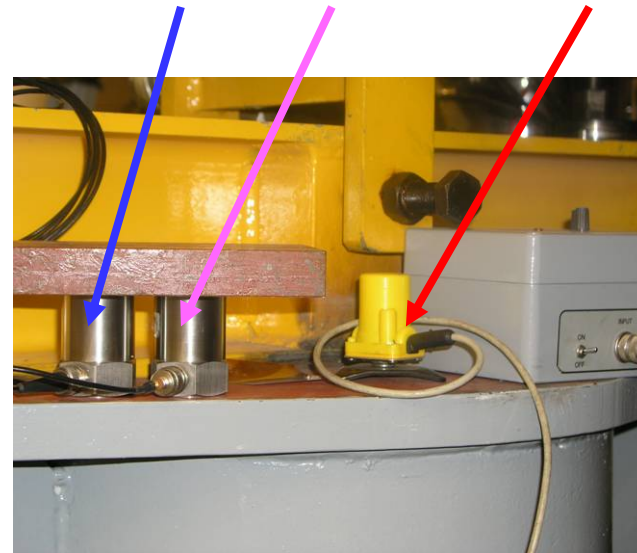
RMS average, Saturday midnight \pm 1 hour



210804 2300 220804 0100

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Piezo **blue** and **pink**, Geophone **red**



- Good agreement between
 - the two piezos
 - piezo and geophone (20%)
- Low RMS: **34 43 45** nm for $f > 2$ Hz
- Comparable with ground motions measured by Ehrlichmann
- At low frequencies the noise signal is probably getting dominant

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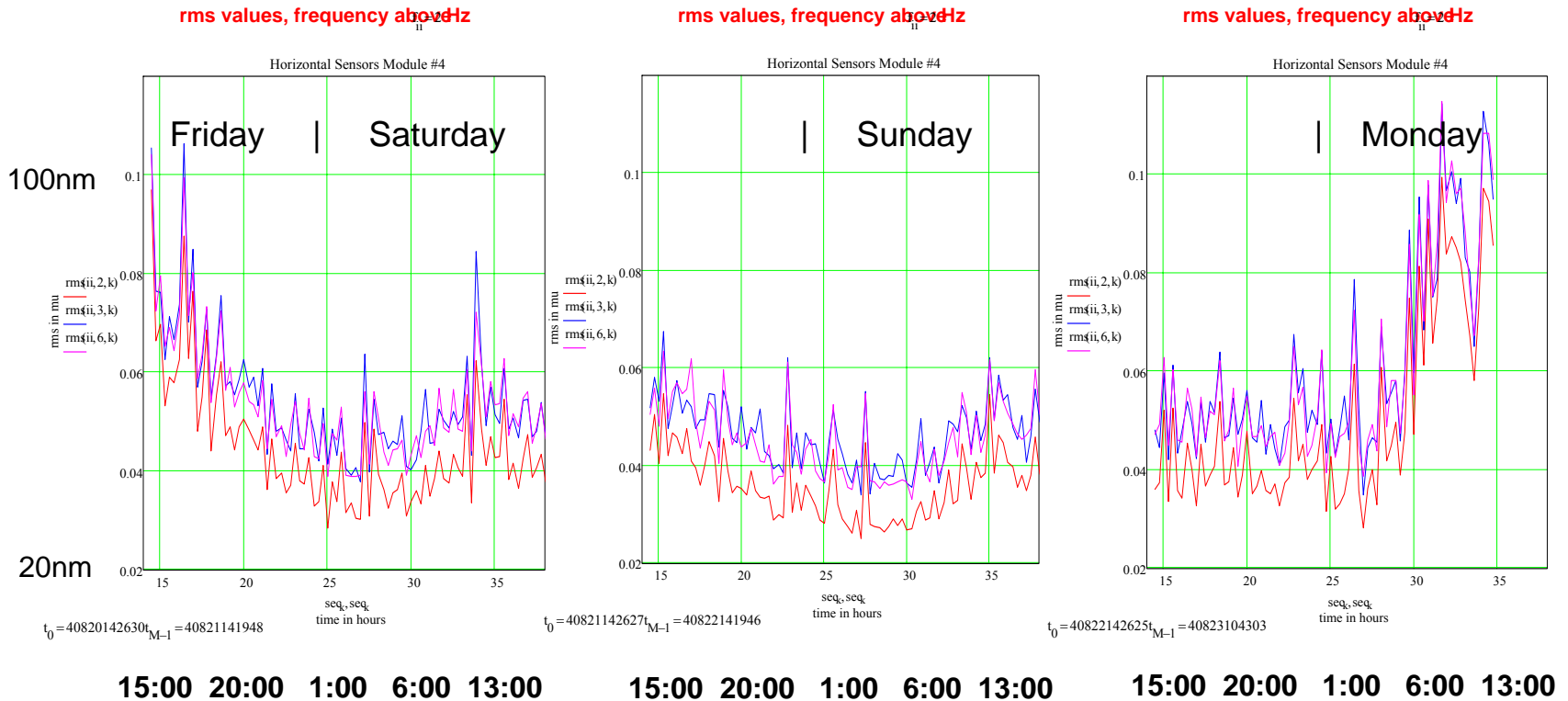
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Ground Vibration Time Dependence

Friday to Monday, RMS $f > 2\text{Hz}$

cultural noise

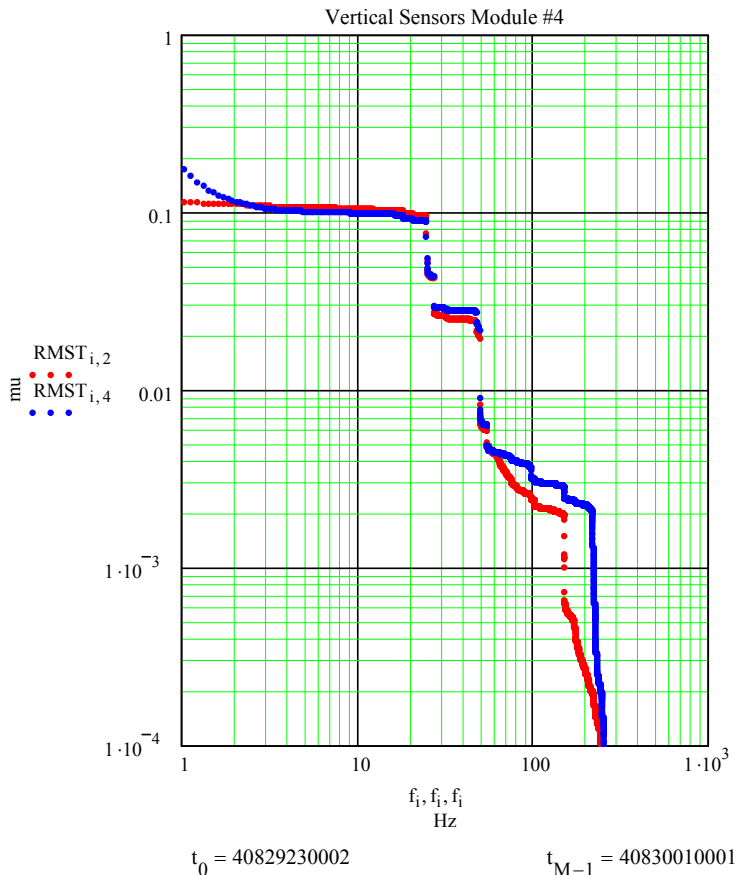


2 Piezos and a Geophone on the socket

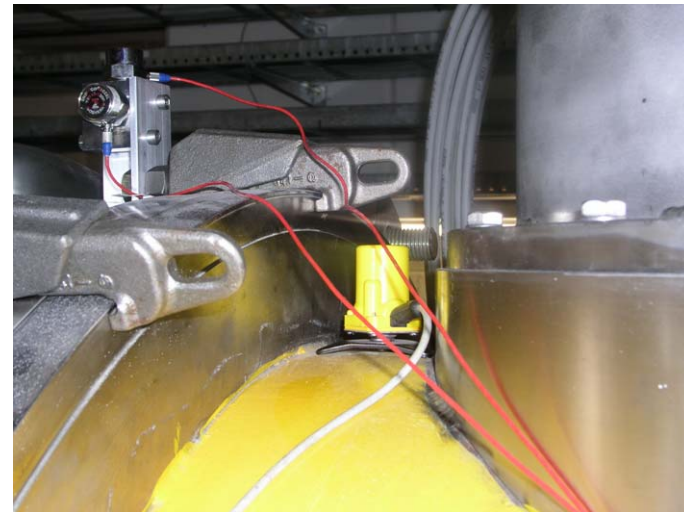


Comparison of Piezo and a Geophone on Top of the Module (**vertical**)

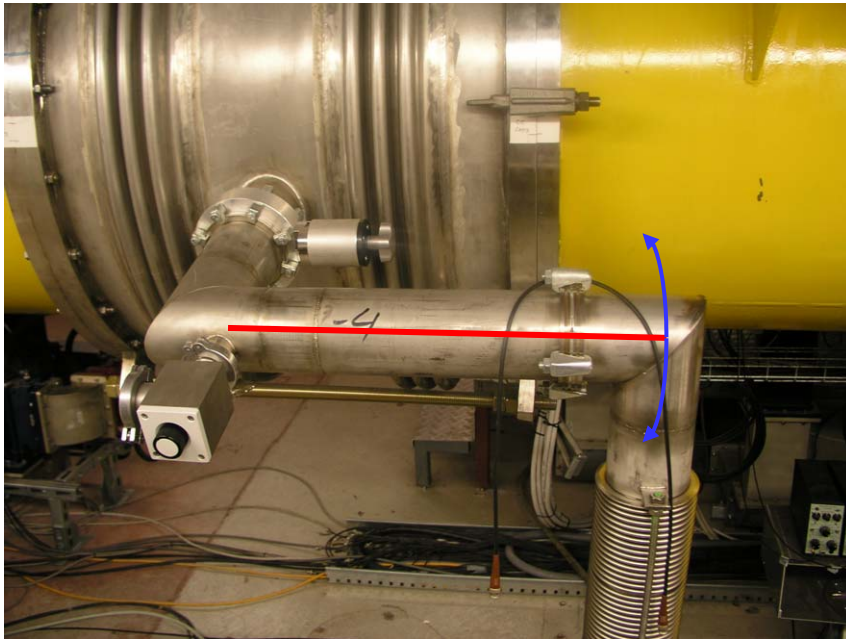
RMS average, satuday midnight \pm 1 hour



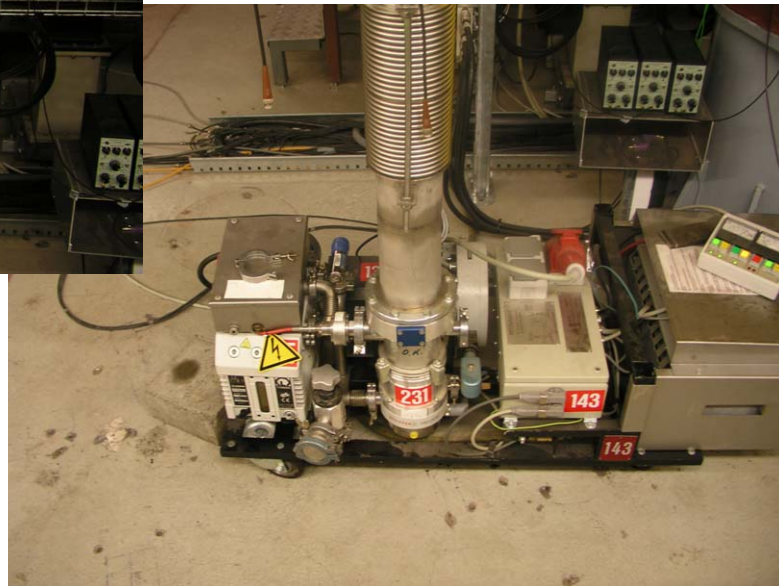
- Sensor positions on top of the module
- Good agreement, also Geophone and Piezo positions are not identical
- RMS: **115** nm for $f > 2$ Hz
- 2-3 time larger as at lower position (different weekend)



Check influence of the Pump Stand

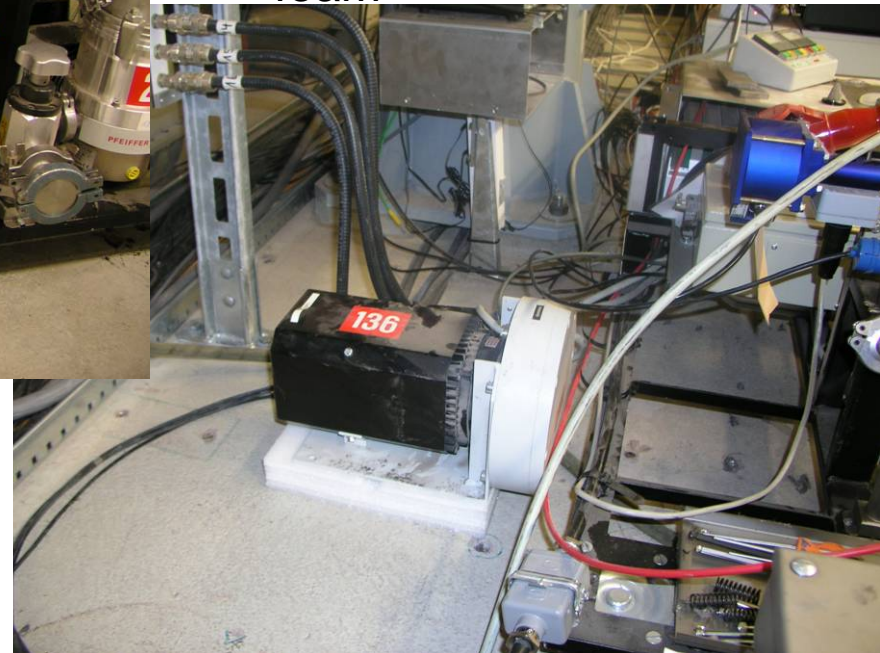
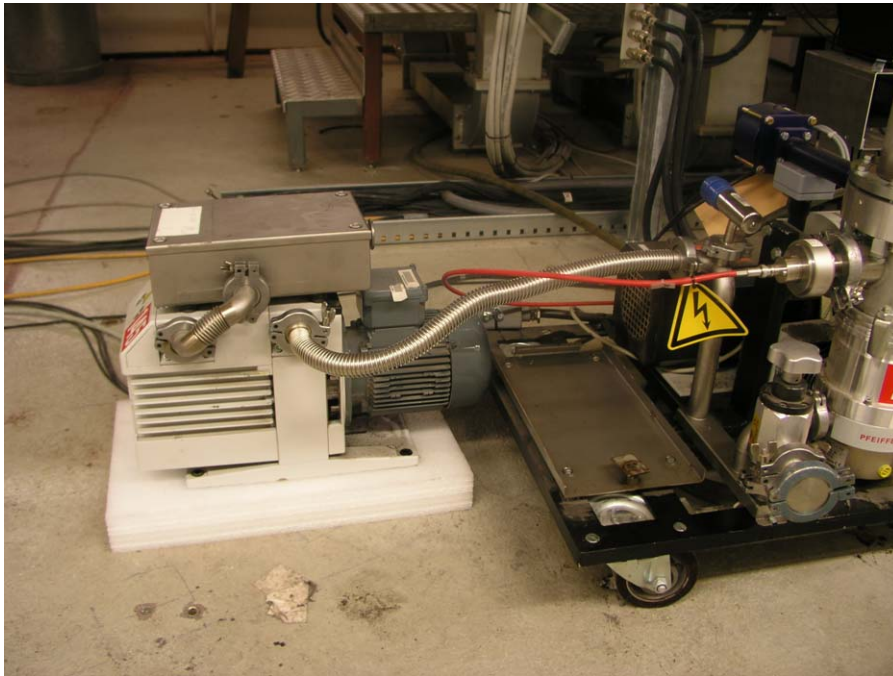


- Vibrations of the vacuum trailer generates a torque on the Schiebemuffe
- Long lever arm
- Vertical bellow fixed by bolts



Pump Stand Modifications

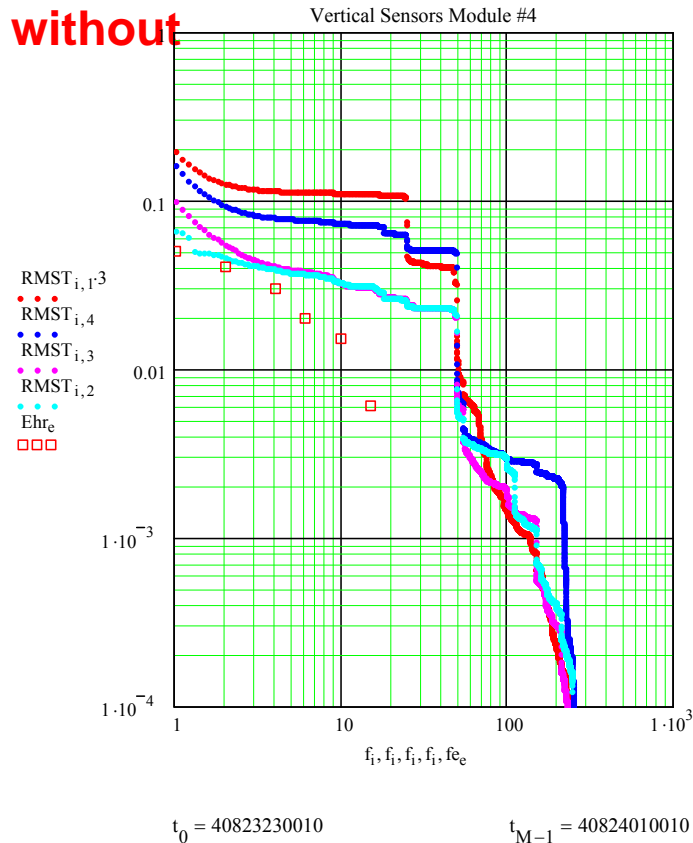
- Pump moved from trailer to floor
- Connected via a thin flexible line
- Frequency converter moved to the floor
- Internal dampers plus additional foam



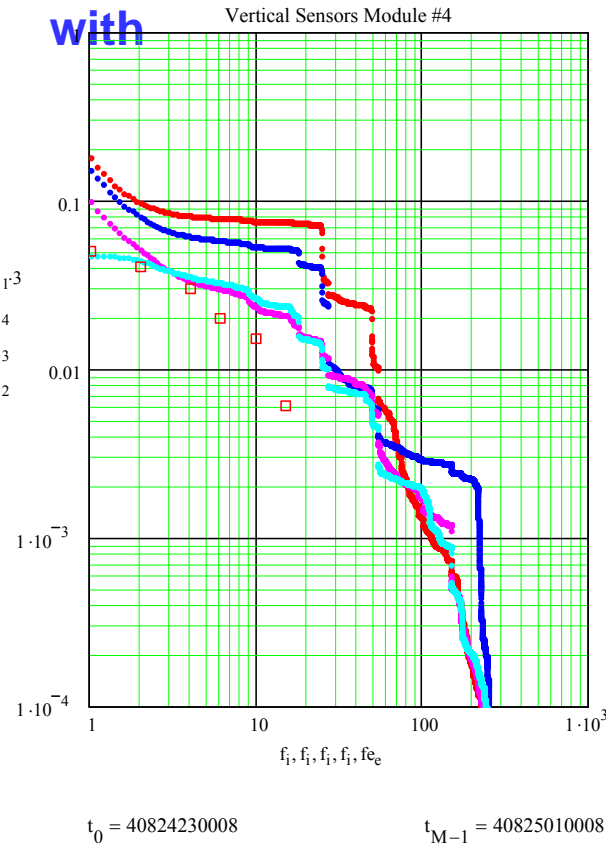
Pump Stand **without/with** Modifications Vertical Sensors (2 different days)

RMS average, midnight \pm 1 hour

without



with



Sensors:

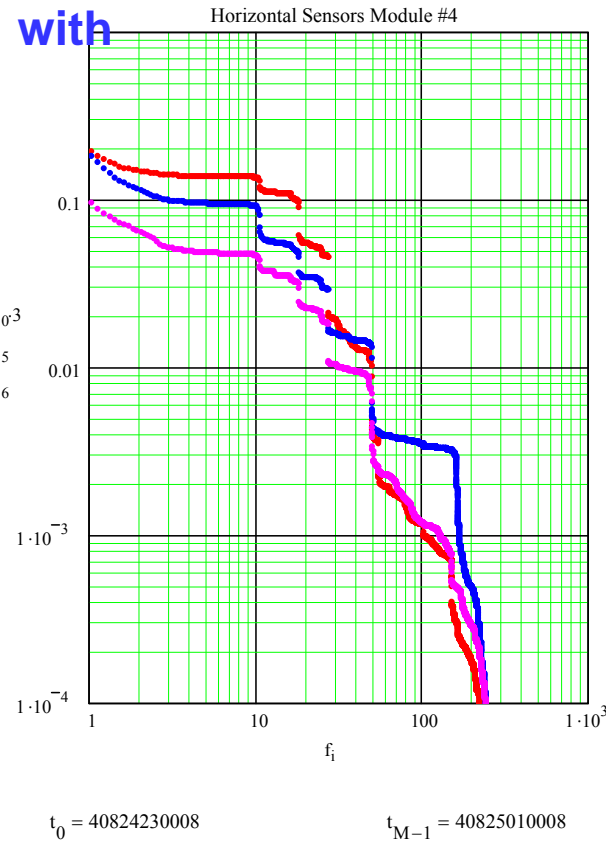
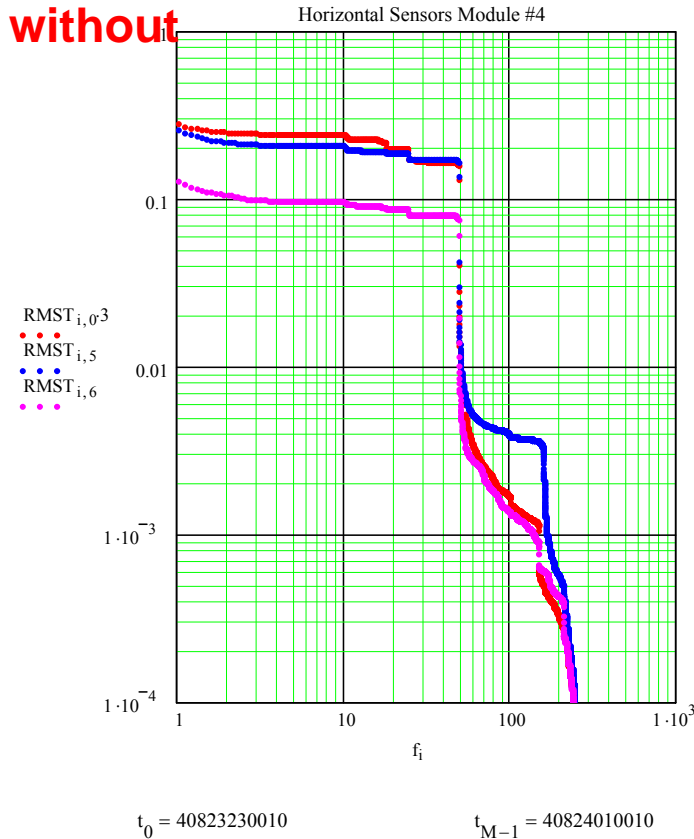
Cold
Top
Socket
Geophone
Socket

- Different days
 - Mon "without"
 - Tue "with"
- Cold Signal *3
- Some reduction below 25 Hz
- Large reduction between 25 and 50 Hz



Pump Stand **without/with** Modifications Horizontal Sensors (2 different days)

RMS average, midnight \pm 1 hour



Sensors:

Cold

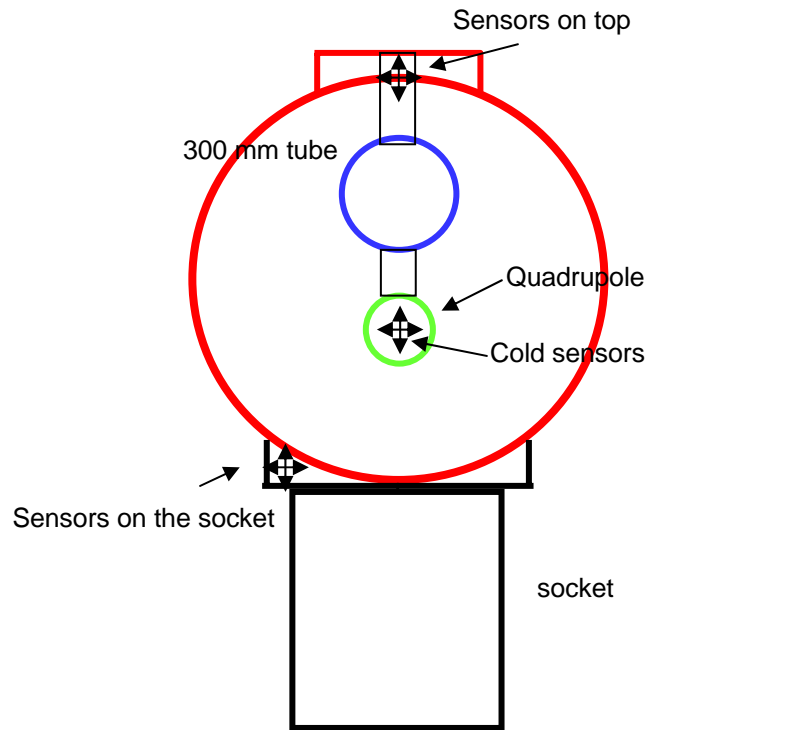
Top

Socket

- Different days
 - Mon "without"
 - Tue "with"
- Horizontal vibrations much larger
- Cold Signal *3
- Some reduction below 25 Hz
- Large reduction between 25 and 50 Hz



Schematic View



- The horizontal vibrations are larger (about factor 1.5)
- Cold mass essentially hanging
- Horizontal movements less constraint

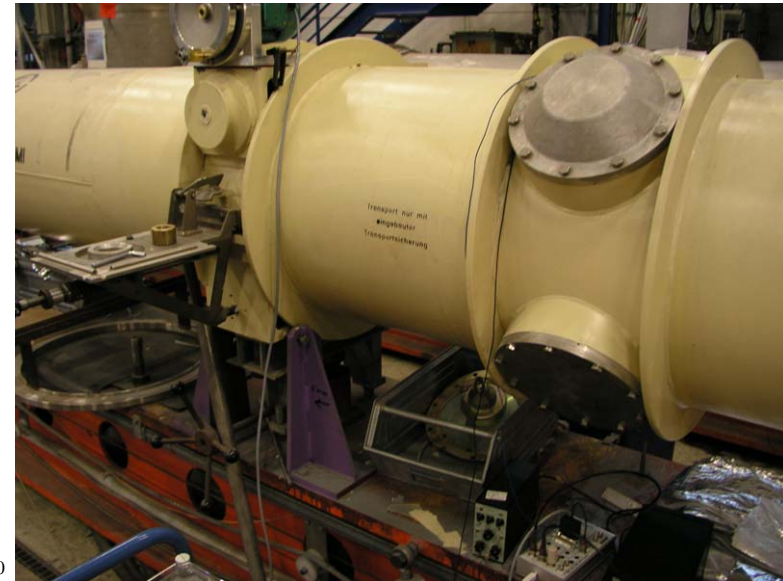
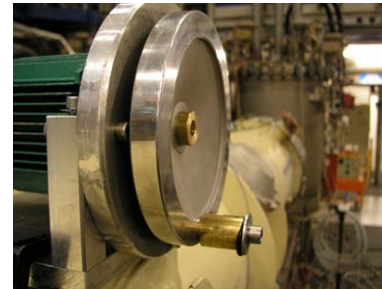
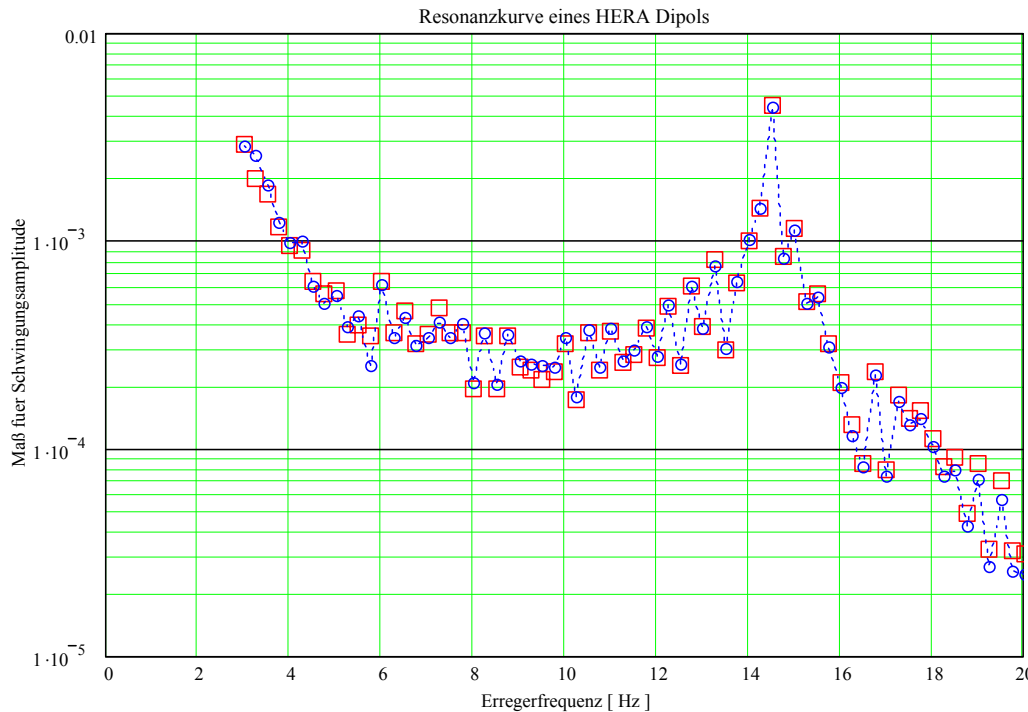
Present Summary

- Good agreement between the Geophone (our reference) and the Piezo in the frequency range from 2 to 100 Hz
 - at various positions
 - for averaged RMS and RMS vs. time
 - Cultural noise day/night/weekend
 - All in all data reliable
- Influence of vacuum pumps clearly seen
 - Effect vanishes after modifications
 - Pumps on/off not different anymore, which means turbo pump has no effect
- Next step
 - Analysis of data taken from forced vibrations using a motor with eccentric mass and tunable frequency
 - Analysis of data of pump stands optimizations



Forced Vibrations of a HERA Dipole Cryostat up to 20Hz

$$B_{int}(i_1, i_2, i_3, d_i) := \frac{f_0}{(MF_{i_3})^2} \cdot \left(\sum_{i=i_1-d_i}^{i_1+d_i} B(i, i_2, i_3) \right)$$



Strong resonance observed at about
14.5 Hz

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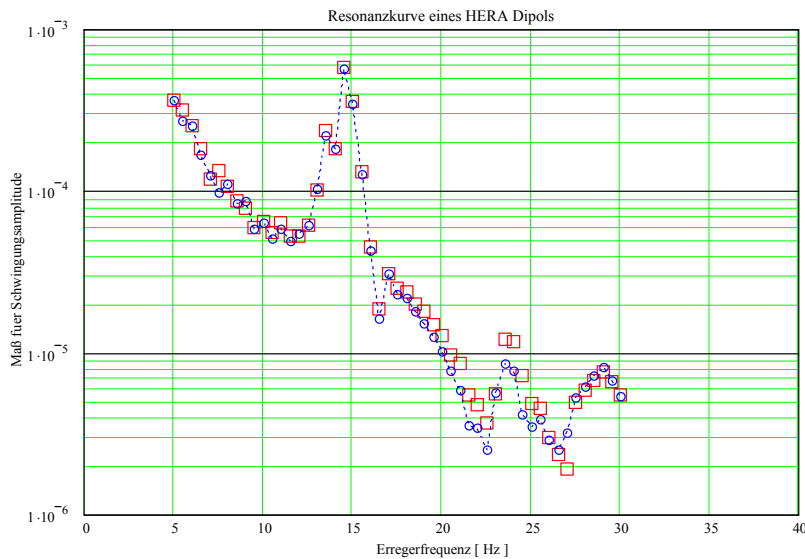
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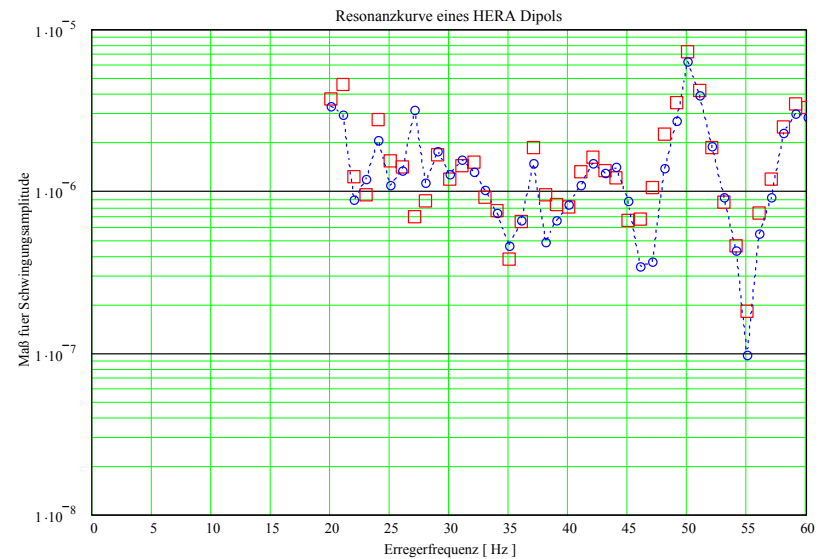


Forced Vibration of a HERA Dipole Cryostat up to 60Hz

$$B_{int}(i_1, i_2, i_3, d_i) := \frac{f_0}{(MF_{i_3})^2} \cdot \left(\sum_{i=i_1-d_i}^{i_1+d_i} B(i, i_2, i_3) \right)$$



$$B_{int}(i_1, i_2, i_3, d_i) := \frac{f_0}{(MF_{i_3})^2} \cdot \left(\sum_{i=i_1-d_i}^{i_1+d_i} B(i, i_2, i_3) \right)$$



Different measurements with decreasing eccentric mass



Forced Vibrations of a HERA Dipole Cryostat, RMS and Spectrum

MF_{kkk} = 14.5

