

Low Loss ILC Cavity

DESY

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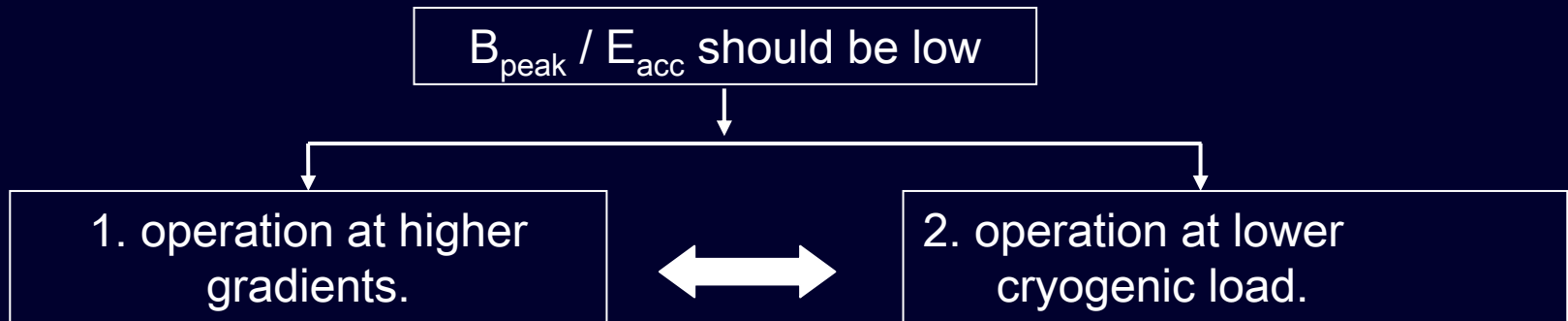


1. Introduction
2. FM passband
3. HOMs
4. KEK and JLab activities



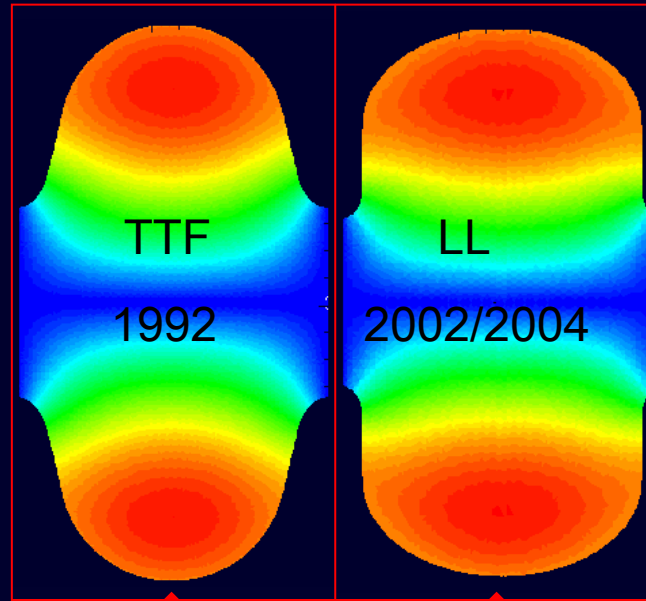
1. Introduction: Criteria

- Field emission is not a hard limit in the performance of sc cavities:
optimization (1992) $\rightarrow E_{\text{peak}}/E_{\text{acc}} = 2$ limits E_{acc} to ~ 43 MV/m
- Magnetic flux of ~ 180 mT is the hard limit in the performance:
optimization (2004) $\rightarrow B_{\text{peak}}/E_{\text{acc}} = 3.61$ mT/(MV/m) limits E_{acc} to ~ 50 MV/m



2. Fundamental Mode: Inner cells.

Optimized for
minimum: $E_{\text{peak}}/E_{\text{acc}}$

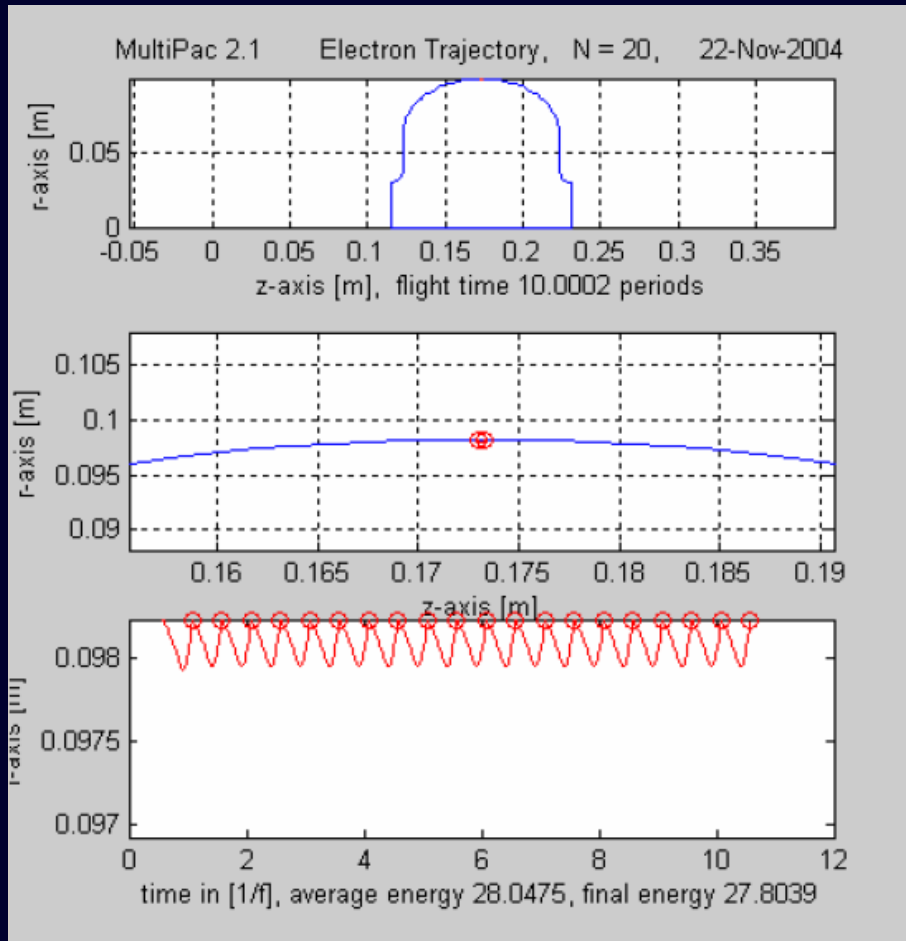


Optimized for
minimum: $B_{\text{peak}}/E_{\text{acc}}$

r_{irisb}	[mm]	35	30	
k_{cc}	[%]	1.9	1.52	field flatness
$E_{\text{peak}}/E_{\text{acc}}$	-	1.98	2.36	max gradient (E limit)
$B_{\text{peak}}/E_{\text{acc}}$	[mT/(MV/m)]	4.15	3.61	max gradient (B limit)
R/Q	[Ω]	113.8	133.7	stored energy
G	[Ω]	271	284	dissipation
R/Q*G	[Ω^2]	30840	37970	dissipation (Cryo limit)

2. FM: Multipacting and the Lorentz force (*FNAL Group*)

Multipacting

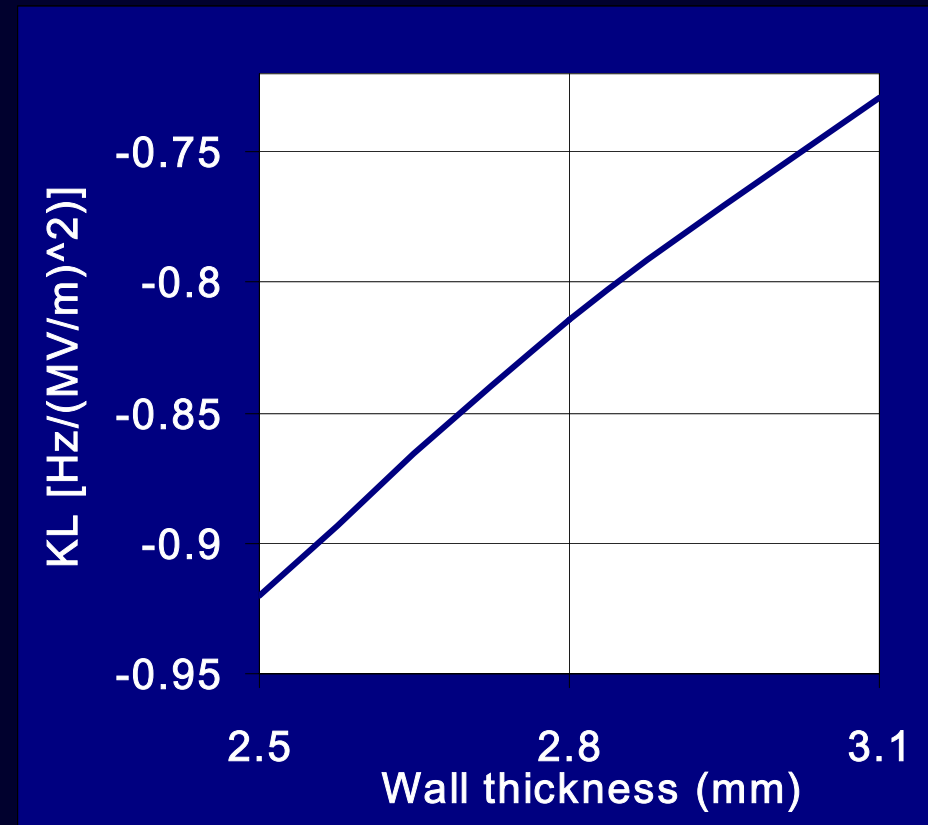
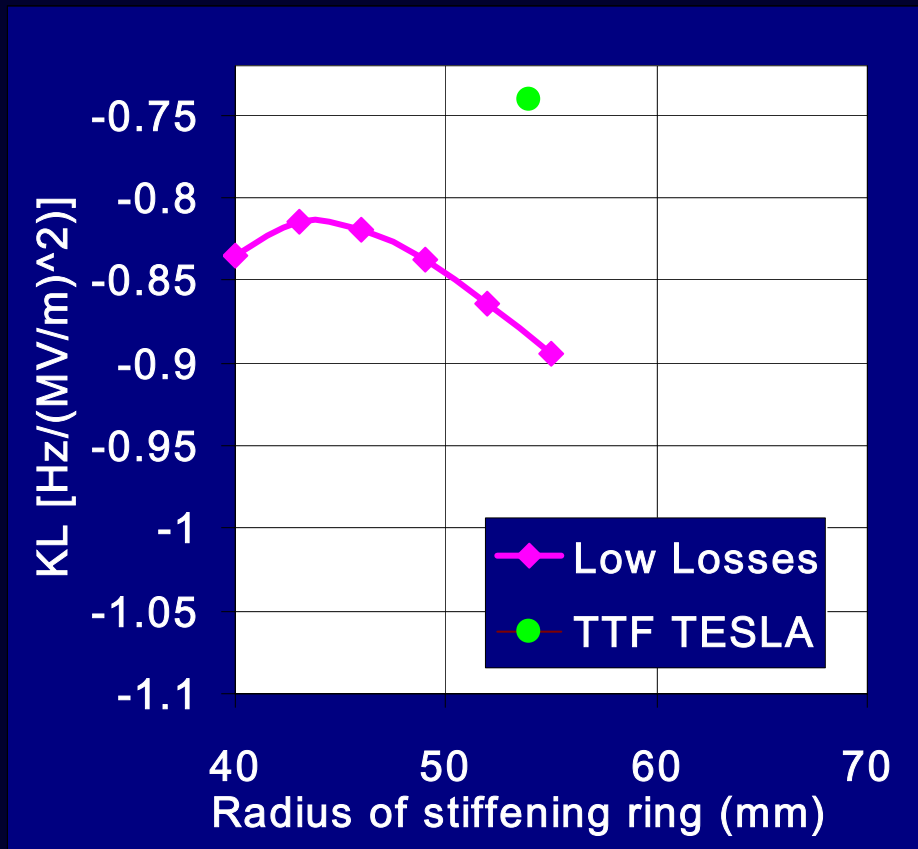


At the equator one resonance trajectory was found, but impact energy is too small, to create enough secondary electrons.

2. FM: Multipacting and the Lorentz force (FNAL Group)

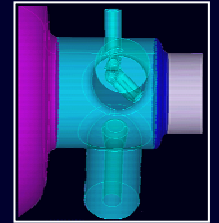
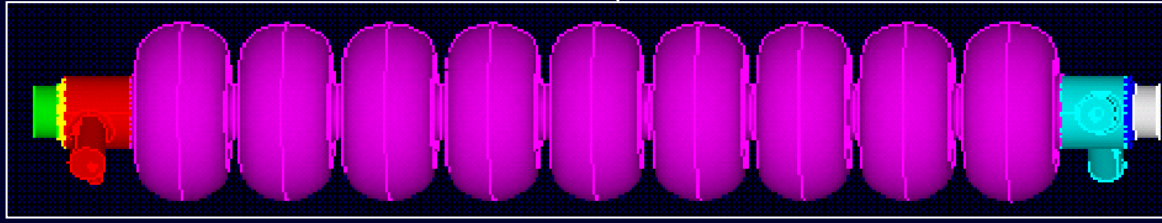
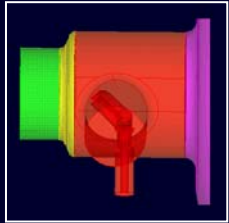
Lorentz force detuning at 35 MV/m:

- TTF TESLA -908Hz
- LL -998 Hz

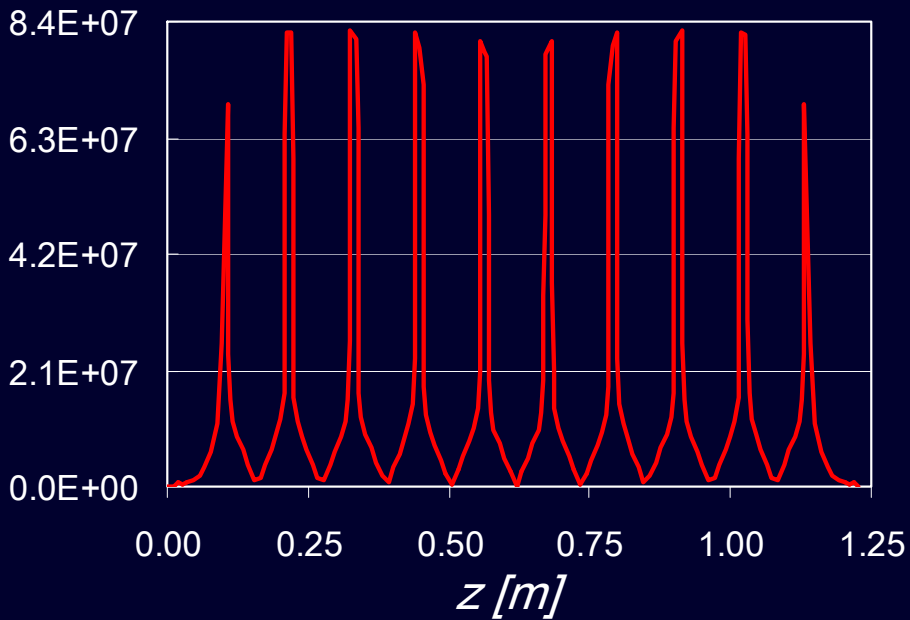


2. Fundamental Mode: 9-cell.

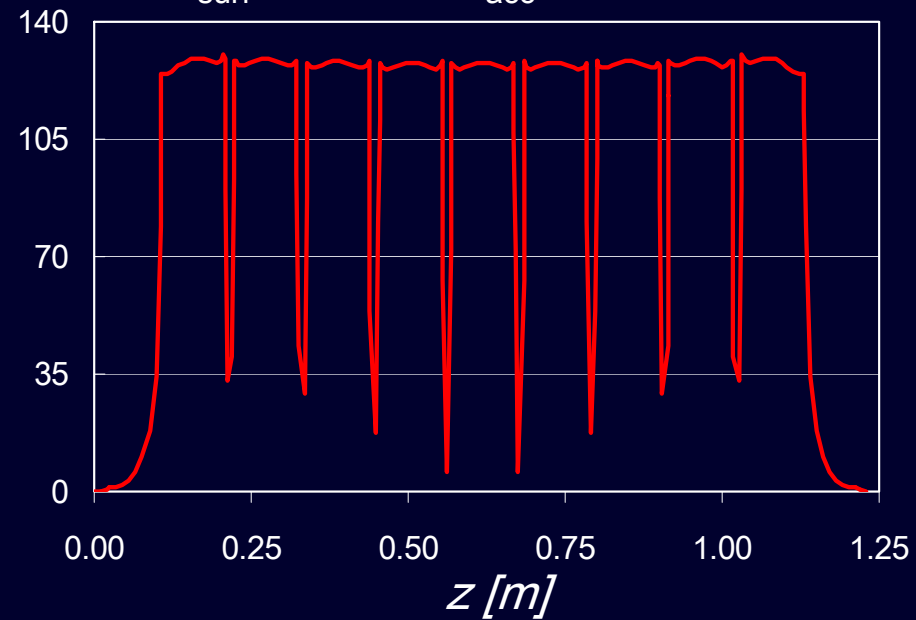
DESY (2D) , SLAC (3D)



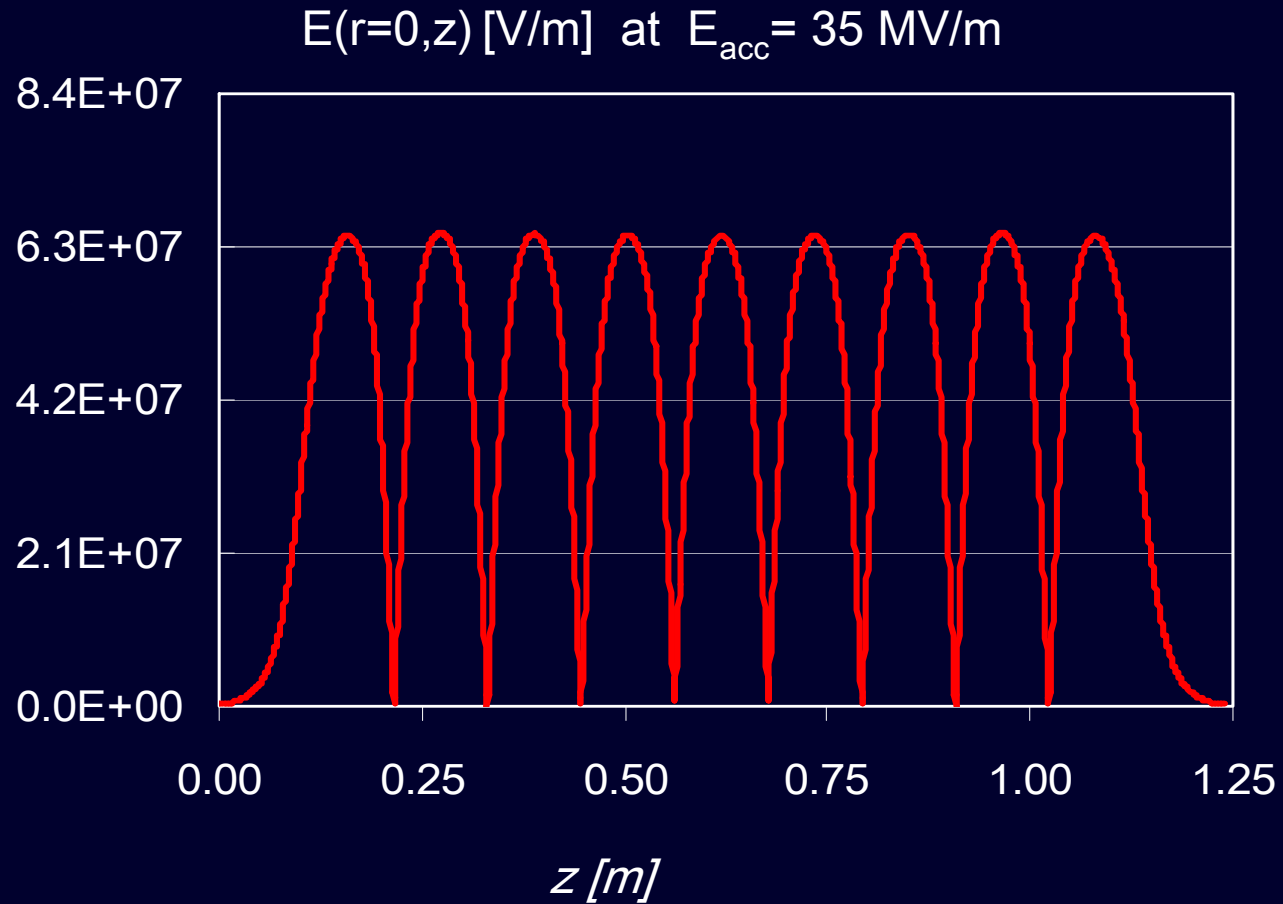
E_{surf} [V/m] at $E_{\text{acc}} = 35$ MV/m



B_{surf} [mT] at $E_{\text{acc}} = 35$ MV/m



2. Fundamental Mode: 9-cell.



FM frequency of both end-cells is matched to π -mode frequency of 7 inner cells.

2. Fundamental Mode: 9-cell.

		LL	TTF
Type	-	symmetric	asymmetric
f_{TT}	[MHz]	1300.0	1300.0
Number of cells, N_c	-	9	9
k_{cc}	[%]	1.52	1.9
$E_{\text{peak}}/E_{\text{acc}}$	-	2.36	1.98
$B_{\text{peak}}/E_{\text{acc}}$	[mT/(MV/m)]	3.61	4.15
R/Q	[Ω]	1166.5	1012
G	[Ω]	284.8	271
$(R/Q \cdot G) / N_c$	[$\Omega \cdot \Omega$]	36913	30472



3. Higher Order Modes: 9-cell

SLAC (Ω 3D, complex frequency), FNAL (2D), DESY (Fem2D, ABCI),

Loss factors of inner single cell

		LL	TTF
k_{\perp} ($\sigma_z=1\text{mm}$) single inner cell	[V/pC/cm ²]	<u>0.38</u>	0.23
k_{\parallel} ($\sigma_z=1\text{mm}$) single inner cell	[V/pC]	1.72	1.46

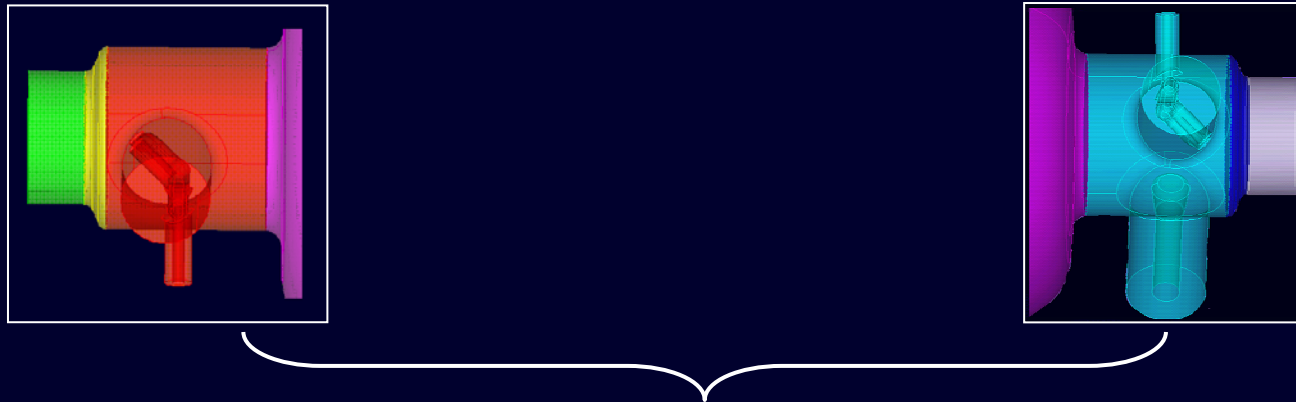
Better cavity alignment must compensate for increased k_{\perp}
~230 μm instead of 300 μm



3. Higher Order Modes, cont.

- The first version of LL structure is symmetric (December 2004).
- We can make it asymmetric if needed.
- TDR spec for TTF cavities is: $(R/Q) \cdot Q_{\text{ext}} \leq 1 \text{ M}\Omega/\text{cm}^2 = 10 \text{ G}\Omega/\text{m}^2$

Damping of monopoles and dipoles; SLAC-ACD, FNAL



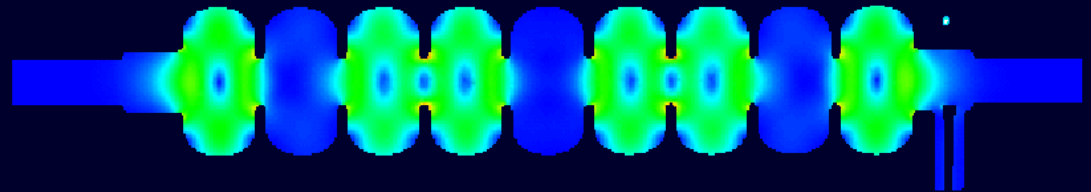
Boundary conditions

- SLAC: In full 3D model, all ports are OPEN and MATCHED.
- FNAL: In 2D model, beam pipes are terminated with ELECTRIC / MAGNETIC SHORT. Beam tubes with $\text{Ø}82\text{mm}$, no step.

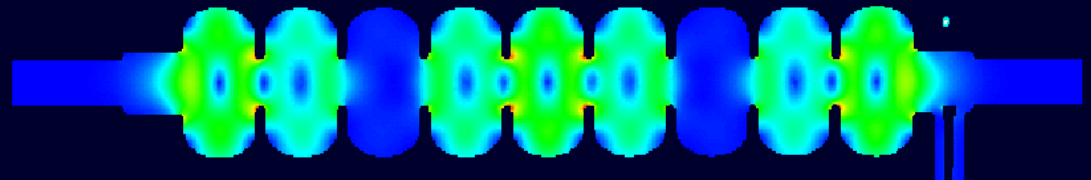
3. Higher Order Modes, cont.

Monopoles	F range [MHz]	Highest (R/Q) [Ω]	k_{cc} [%]	Q_{ext} for the highest (R/Q) modes
TM011-like	2149-2188	192 and 199	1.8	$\sim 10^4$
TM021-like	2784-2872	1.7	3.1	$< 10^4$
TM022-like	3426-3497	44	2.1	not computed

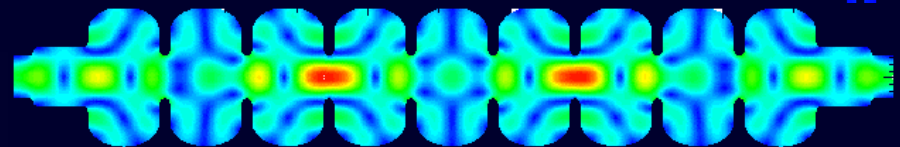
F = 2.177482E+09
(R/Q) = 192 [Ω]



F = 2.182806E+09
(R/Q) = 199 [Ω]



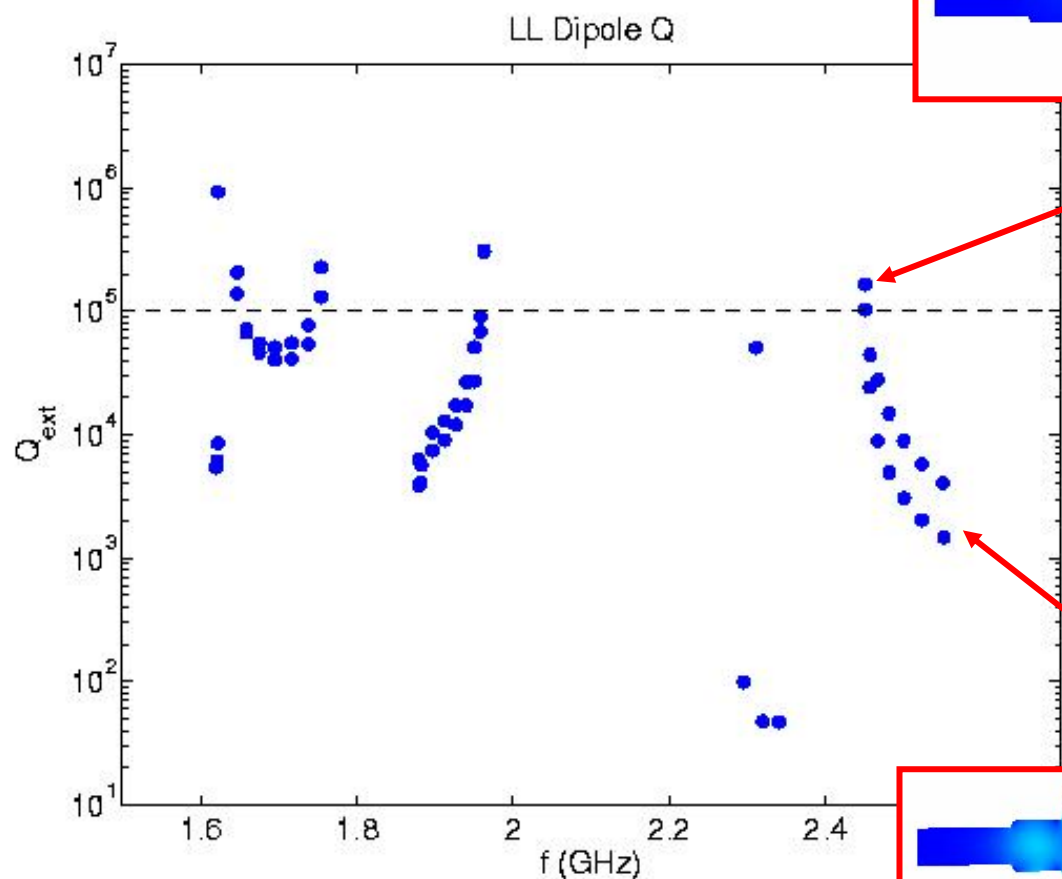
F = 3.473066E+09
(R/Q) = 44 [Ω]



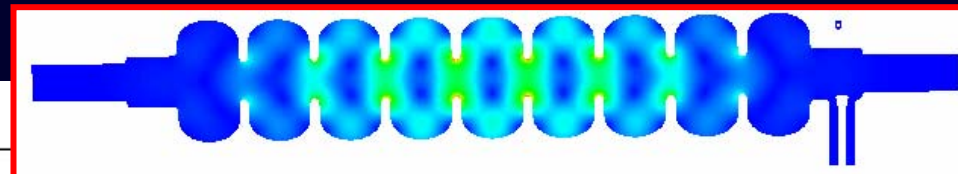
3. Higher Order Modes, cont.

Dipoles	F range [MHz]	Highest (R/Q) [Ω/cm^2]	k_{cc} [%]	Q_{ext} for the highest (R/Q) modes	
				SLAC	FNAL
TE111-like	1620 - 1755	7	8	$4 \cdot 10^4$	
TM110-like	1879 - 1963	16 and 12	4.3	$< 2 \cdot 10^4$	
3-rd passband ?	2451 - 2552	32	4	<u>$< 2 \cdot 10^5$</u>	$< 5 \cdot 10^3$
4-th passband	2657 - 2973	0.2	11	$< 2 \cdot 10^4$	
5-th passband	3049 - 3068	0.5	0.6	$< 10^6$	
6-th passband	3293 - 3354	2.3	1.8	$< 4 \cdot 10^3$	

3. Tuning of end-cells for 3rd passband.



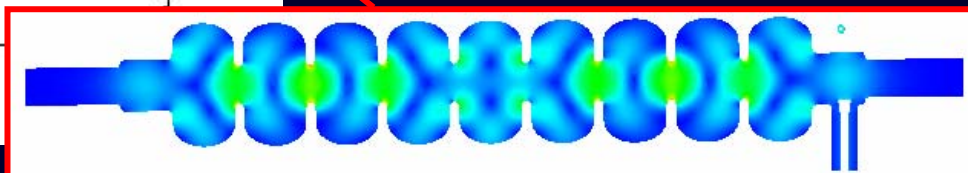
$F=2.451071E+09$



$(R/Q) \cdot Q_{ext} = 3.5 \text{ M}\Omega/\text{cm}^2$
Insufficient damping

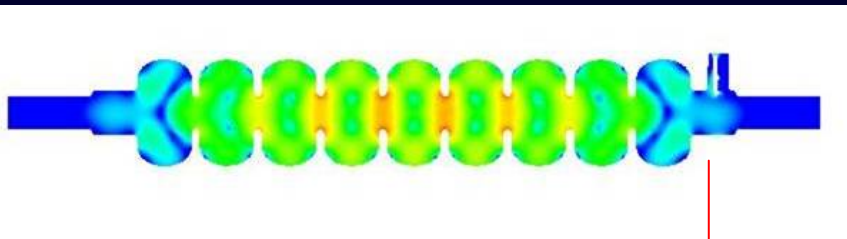
Excellent damping

$F=2.551659E+09$

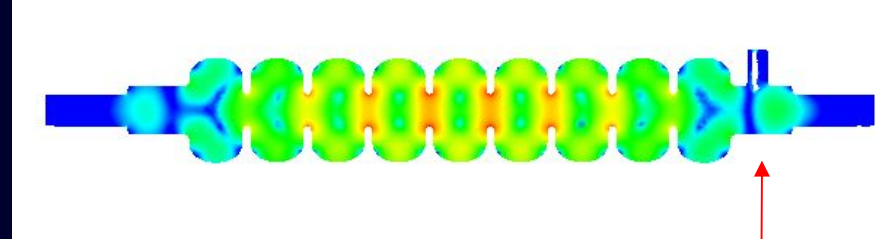


3. Tuning of end-cells for 3rd passband (*ACD SLAC+DESY*)

2451.2 MHz, $Q_{\text{ext}} = 1.6 \cdot 10^5$



2451.0 MHz, $Q_{\text{ext}} = 6 \cdot 10^4$



$\text{\O}82\text{mm} \rightarrow \text{\O}92\text{mm}$ + HOM coupler shifted by few mm's

The price is less damping of 5-th passband $Q_{\text{ext}} < 10^6$ is $< 3 \cdot 10^6$

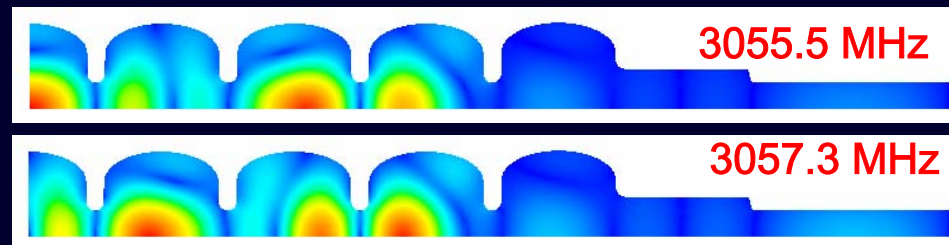
Percentage of stored energy in the end cells.

Original Model

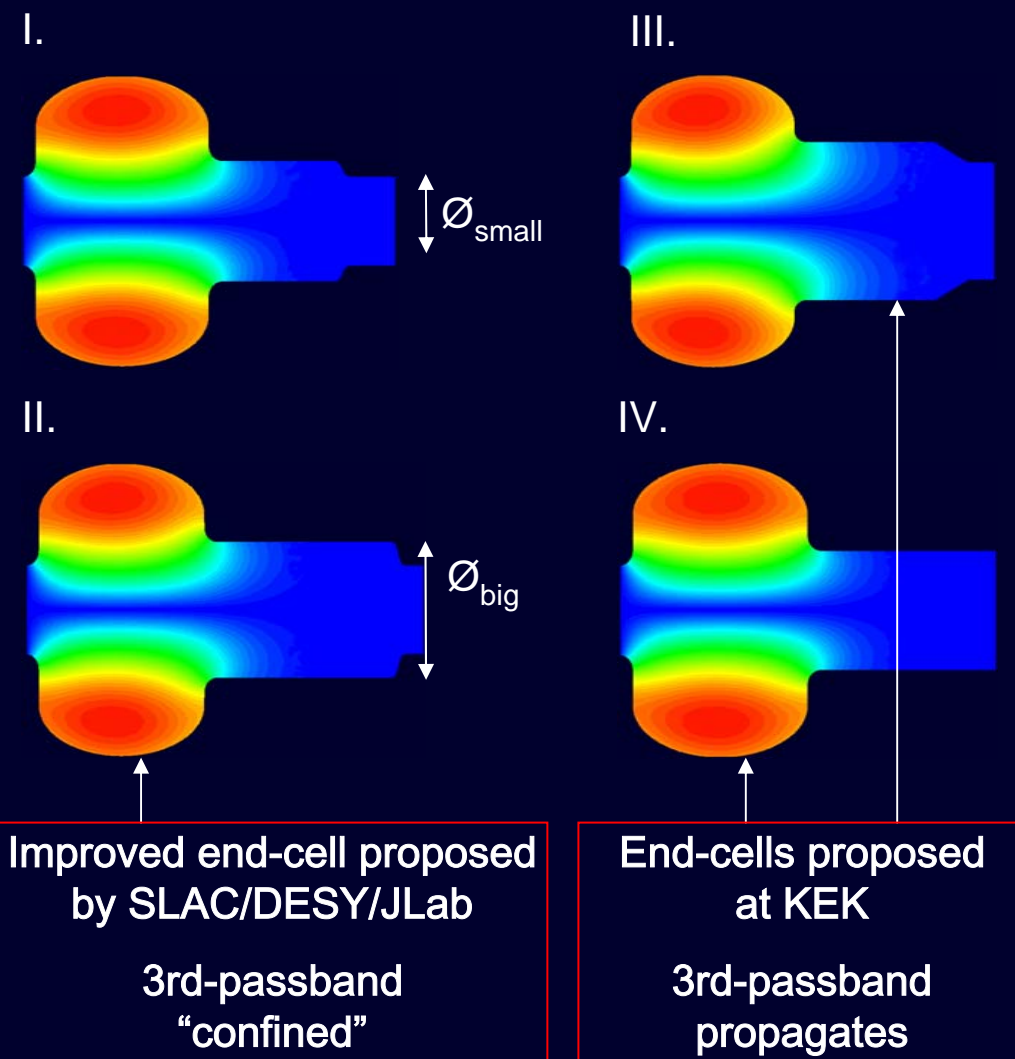
Modified Model

F (MHz)	U (%)
3055.6	0.76
3057.5	1.60

F (MHz)	U (%)
3055.5	0.27
3057.3	0.70



3. HOMs; End-cells summary



	Unit	I	II	III	IV
\varnothing_{big}	[mm]	82	92	108	80
$\varnothing_{\text{small}}$	[mm]	60	60	80	80
R/Q	[Ω]	123.3	115.5	103.1	124.7
G	[Ω]	288.4	291.5	297.5	287.6
R/Q·G	[$\Omega \cdot \Omega$]	35560	33668	30672	35864

3. Activities: KEK (*Kenji bi-weekly report*)

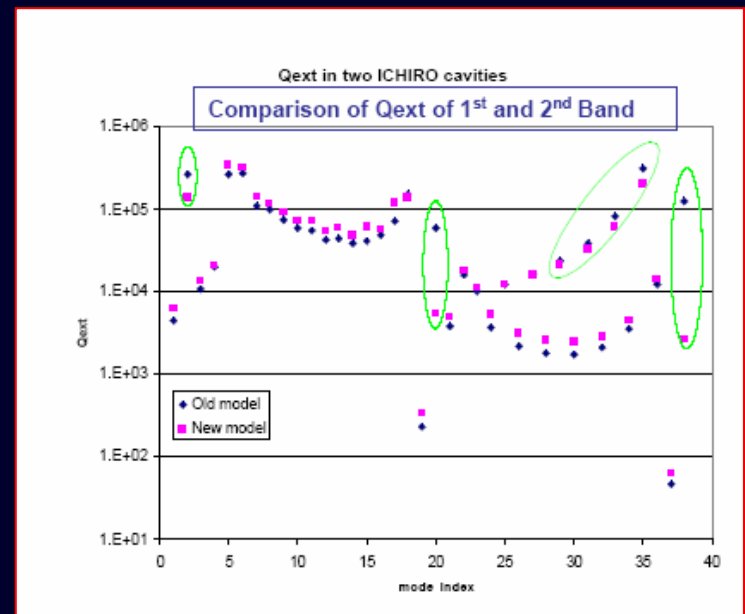
All end-cells are OK to proof the RF-performance for the accelerating mode.

2nd LL structure



Completed ICHIRO 2nd 9-cell cavity on June 2 @ Kuroki Industrial corporation

Damping of TE111 and TM110 dipoles
as modeled by ACD at SLAC



3. Activities: KEK *(Kenji bi-weekly report)*



**Pre-tuning after annealing
on May 21-24**



**Electropolishing @Nomura Plating
on May 27**



EP surface



120°C baking on May 29-31



Cavity assembly on May 28



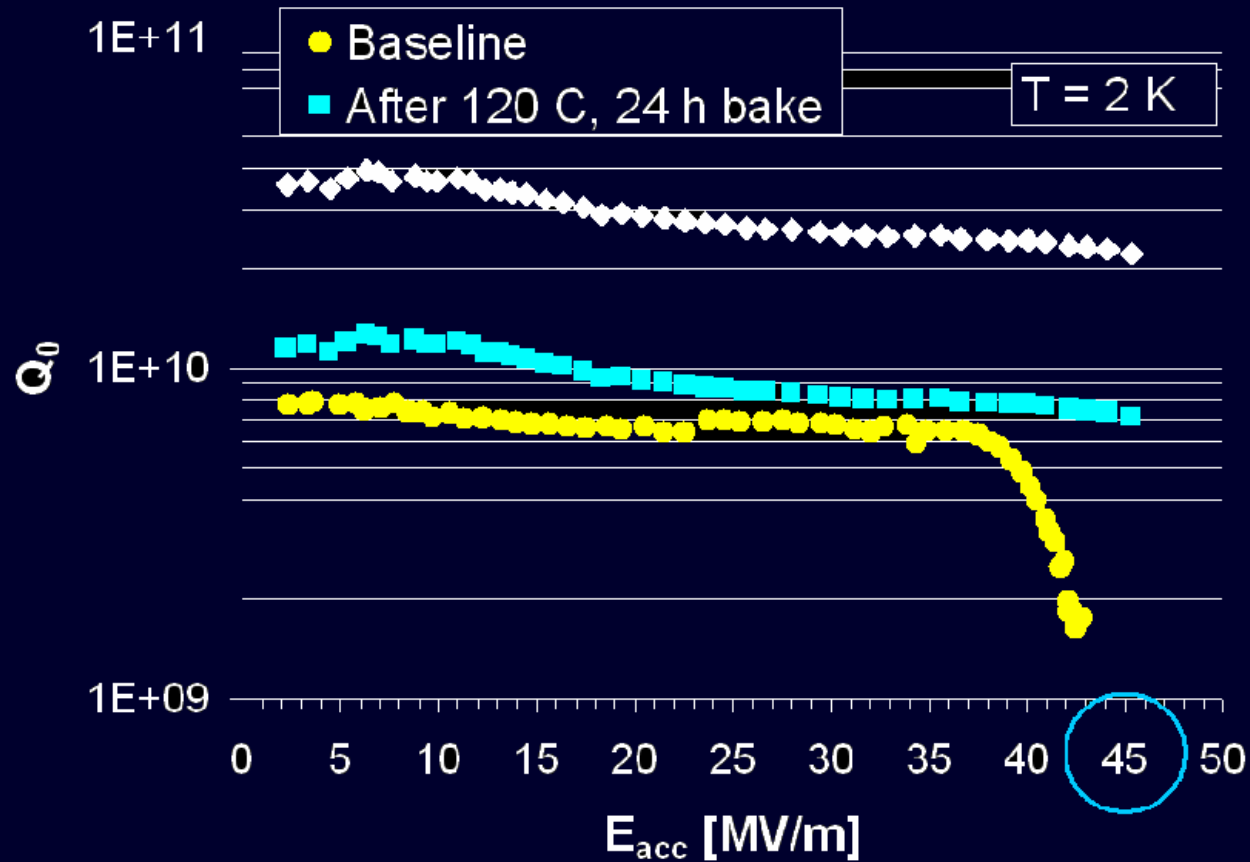
HPR @ KEK on May 27-28

3. Activities: JLab 2.3 GHz LL single cell cavity (*P. Kneisel*)



LL 2.3 GHz; JLab

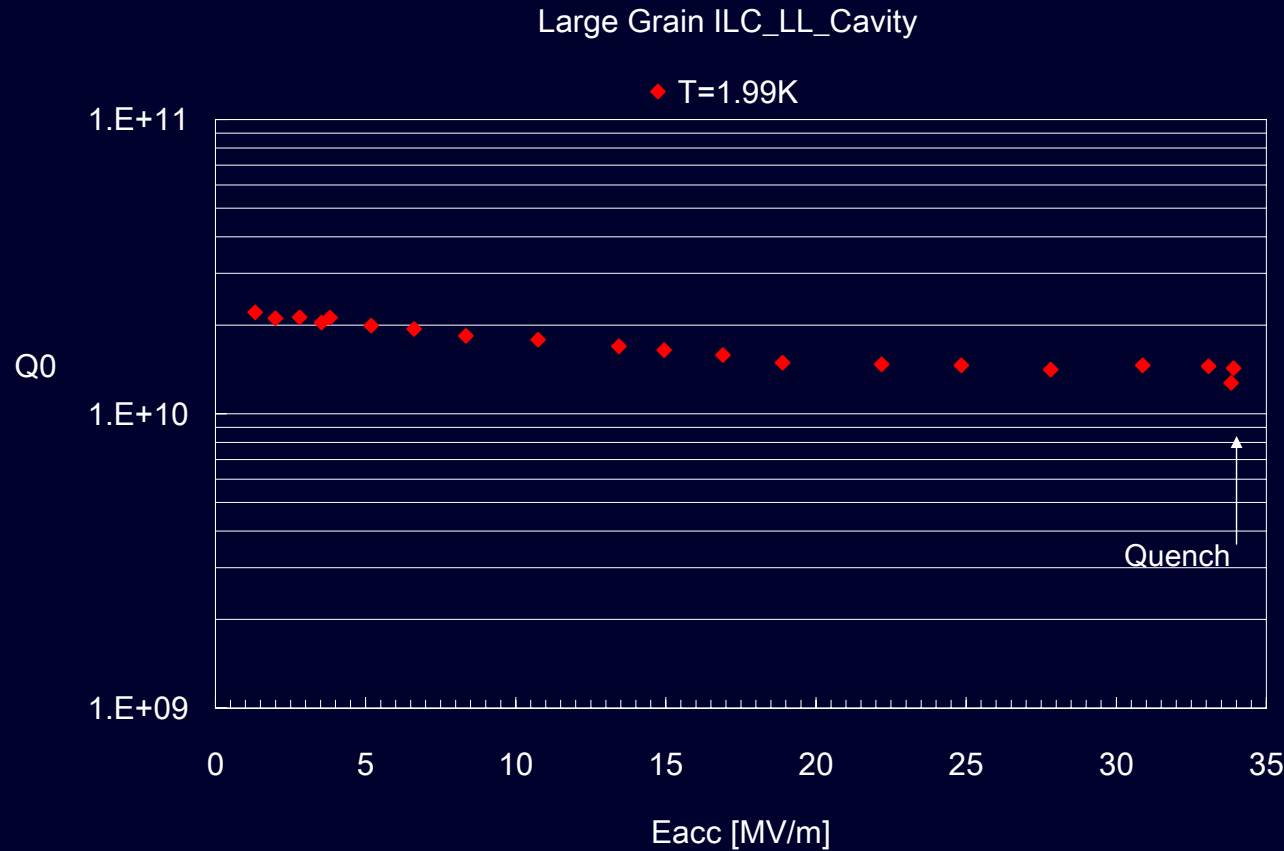
Material with low
Tantalum content
< 500 ppm



3. Activities: JLab 1.3 GHz ILC-LL single cell cavity



Material with high Ta content ~ 1500 ppm



In this test strong Lorentz force detuning was observed ~18 kHz at 34 MV/m ??

3. Activities: JLab

Aluminum model of 7-cells (9-cell) ILC-LL with optimized end-cells



Tuning and HOM damping measurements at DESY

Nb prototype of 7-cell ILC-LL will be ready before the Snowmass Workshop

Summary

What is good about this structure ?

- Lower cryogenic loss by ~20%.
- Shorter rise time by 13% due to higher (R/Q).
- Less sensitive to microphonics due to higher (R/Q) and thus lower Q_{ext} .
- Less stored energy by 13%.
- B_{peak}/E_{acc} lower.

What is critical for this structure ?

- Higher $E_{peak}/E_{acc} = 2.36$, (TTF structure 2).
- Weaker cell-to-cell coupling $k_{cc} = 1.52\%$ (TTF structure 1.9%).
- HOM loss factors are higher: k_{\perp} by 65% , k_{\parallel} by 18 %.

Open questions:

- Vibrations ?
- Preparation and cleaning ?

